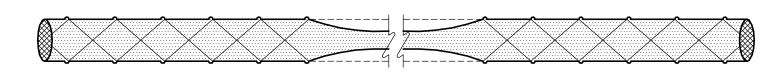
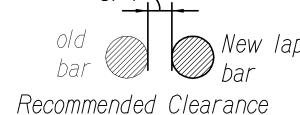


FISCAL YEAR SHEET NO. FED. ROAD DIST. NO. FED. AID PROJ. NO. TOTAL SHEETS STATE 38

Affected area , ACI Required lap ACI Required lap loss of section

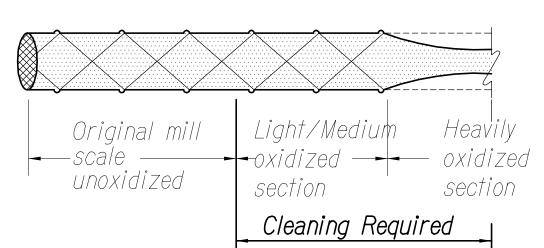


- 1. If rebar has lost more than 25% of its cross section, consult the Engineer.
- 2. If repairs are required to reinforcing steel use one of following repair methods:



A. Complete bar replacement, or

- B. Addition of supplemental bar over affected section, new bar shall be welded to old bar or placed parallel to and approximately 3/4" from existing bar, see S-4 for welding details.
- 3. Lap length shall be determined in accordance with ACI 318, also refer to CRSI manual.



Cleaning underside of bar Path of abrasives

1. Remove heavy oxides and scale from bar to promote maximum bond of replacement material. oil free abrasive blast is preferred method. A tightly bonded light oxide built-up on surface may result from highpressure water blasting, with or without abrasive. this is usually not detrimental to bond, unless a protective coating is being applied to bar surface, in which case follow coating manufacturer's recommendations for surface preparation.



LICENSED **ENGINEER** No. 11473-C

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LEGEND FOR **AS-BUILT POSTINGS**

Squiggly line for as-built deletion 100.00 Double line for as-built deletion

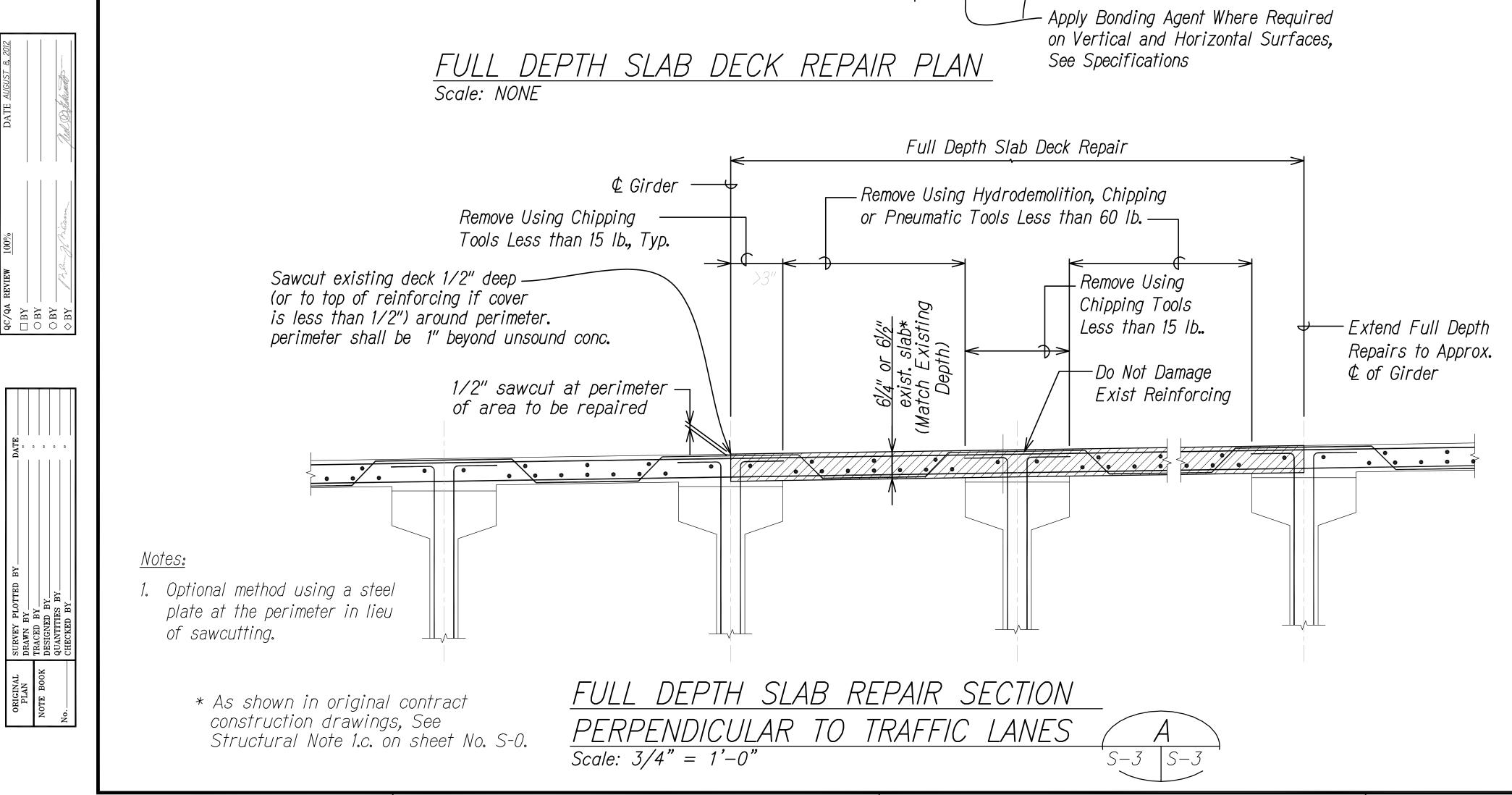
Roadway Text for as-built posting

STATE OF HAWAI'I **DEPARTMENT OF TRANSPORTATION** HIGHWAYS DIVISION

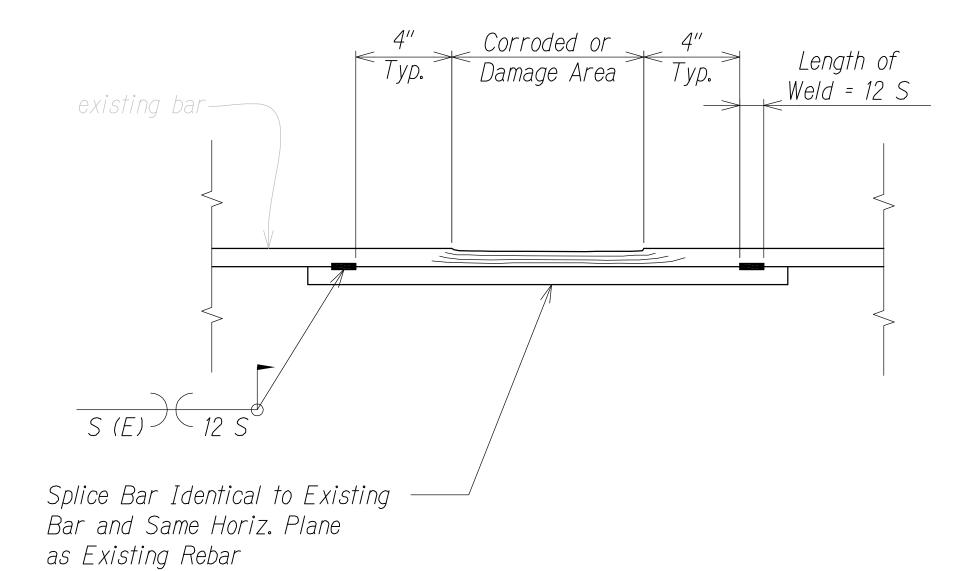
TYPICAL DETAILS

INTERSTATE ROUTE H-1 PEARL CITY AND WAIMMALU VIADUCT IMPROVEMENTS FEDERAL AID PROJECT NO. BR-H1-1 (263) Scale: As Noted Date: July 2016

SHEET No. S-2 OF 10 SHEETS

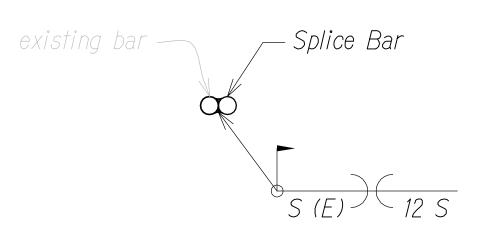


FED. ROAD DIST. NO. FISCAL YEAR SHEET NO. FED. A**I**D PROJ. NO. TOTAL SHEETS STATE 39



PLAN VIEW REINFORCING BAR LAP WELDS SPLICE DETAIL APPLIES TO FULL AND PARTIAL DEPTH REPAIR S-4 S-4

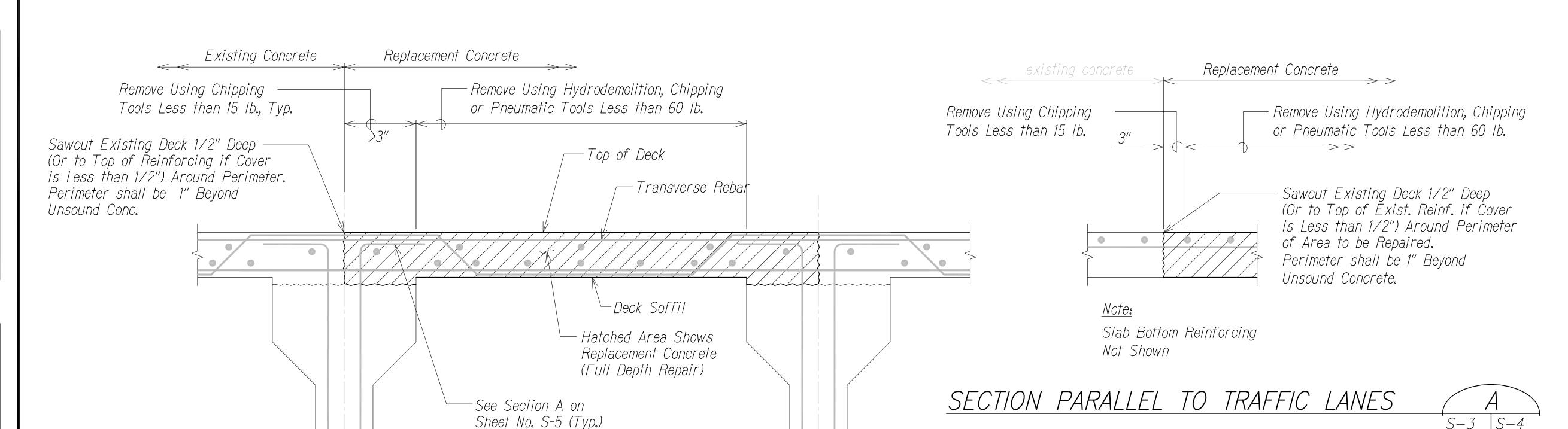
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□ BY
○ BY
○ BY



SPLICE BAR

Notes:

- 1. Splice bars shall be direct lap joint bars in contact with double-flare-V-groove welds. Where S = radius of reinforcing bar and E = Effective weld size = 0.65S.
- 2. New reinforcing steel shall be ASTM A 706. All welded reinforcing steel shall be ASTM A 706 where welded connections are required.
- 3. All welding shall be done in accordance with the reinf. Steel Welding Code AWS D1.4 and Specification Section 602.
- 4. Repair material and procedures shall be accepted by the Engineer before use.





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SECTION PERPENDICULAR TO TRAFFIC LANES

FULL DEPTH REPAIR DETAILS Scale: Not to Scale

LEGEND FOR **AS-BUILT POSTINGS**

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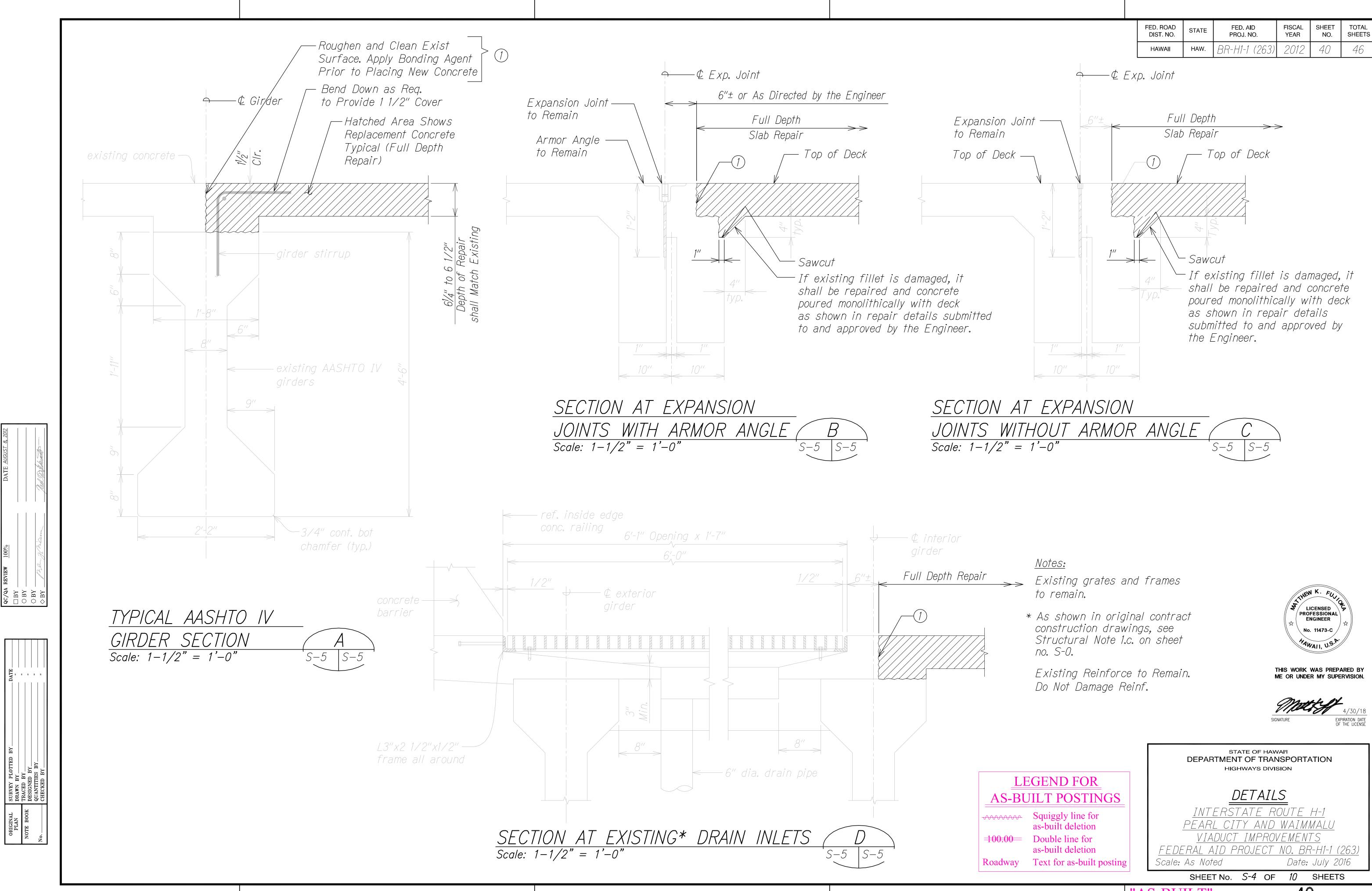
as-built deletion Roadway Text for as-built posting

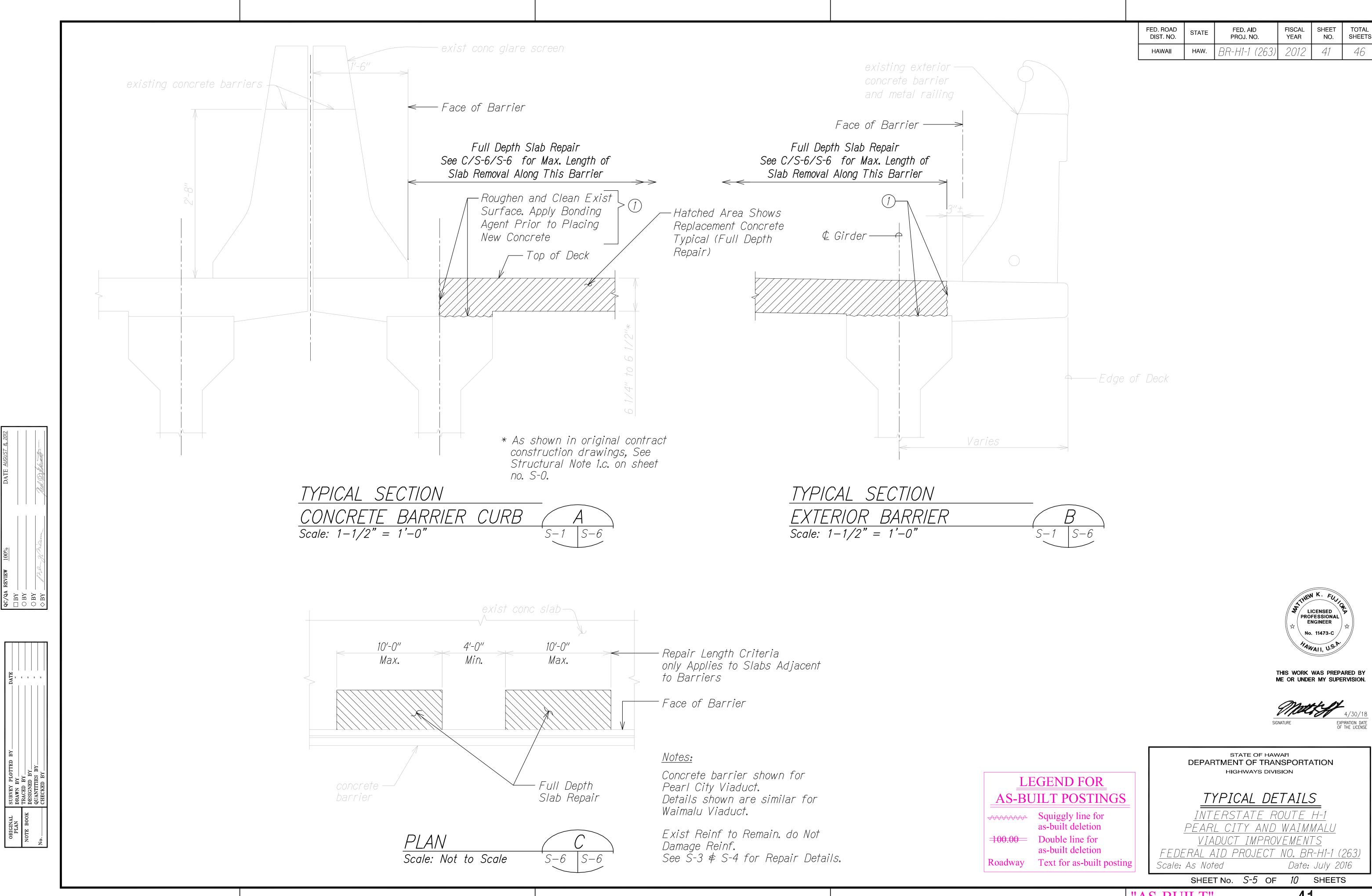
STATE OF HAWAI'I **DEPARTMENT OF TRANSPORTATION** HIGHWAYS DIVISION

TYPICAL DETAILS

INTERSTATE ROUTE H-1 PEARL CITY AND WAIMMALU <u>VIADUCT IMPROVEMENTS</u> FEDERAL AID PROJECT NO. BR-H1-1 (263)

Scale: As Noted Date: July 2016 SHEET No. S-3 OF 10 SHEETS





"AS-BUILT"

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