

STATE OF HAWAII
DEPARTMENT OF TRANSPORTATION
HIGHWAYS DIVISION

ADDENDUM NO. 1

FOR

**KALANIANA'OLE HIGHWAY
EMERGENCY REPAIRS OF IHIHILAUAKEA BRIDGE
PROJECT NO. 72B-01-13M
DISTRICT OF HONOLULU
ISLAND OF OAHU
FY 2013**

The following amendments shall be made to the Bid Documents:

A. SPECIAL PROVISIONS

1. Replace Table of Contents Pages 1 and 2, dated 1/16/13, with the attached Table of Contents Pages 1 and 2, dated r02/20/13.
2. The attached Section 202 – Removal of Structures and Obstructions shall be incorporated and made a part of the Special Provision.
3. Replace pages 510-1a to 510-13a dated 1/15/13 with the attached pages 510-1a to 510-13a dated r02/20/13.

B. PROPOSAL

1. Replace pages P- 10 and P-11 dated 12/12/12 with the attached pages P-10 and P-11 dated r02/20/13.

C. PLANS

1. Revise Plan Sheet No.8 by amending the following:
 - a. Revise Note 2 to read as follows:

“Existing channel below bridge is a dry gulch and is not subject to tidal water influences. The U.S. Army Corps of Engineers has determined that a Department of the Army (DA) permit is not required for this repair project. Construction materials, scaffolding, shoring, etc. that is temporarily placed in the dry gulch shall not enter the ocean. Refer to General Notes on sheet S-1, Water Pollution and Erosion Control Notes on sheets S-2 and S-3, and Structural Notes on sheet S-4.”

- b. Revise Notes by adding Note 3 to read as follows:

"Existing concrete and wood debris, and other items as directed by the Engineer, in channel below bridge shall be removed and disposed of off-site at a proper disposal site. This item shall be paid for on a Force Account basis. Refer to Special Provisions Section 202 "Removal of Structures and Obstructions"."

- c. Amend Bridge Profile 2/S-5 by deleting the callout "Estimated High-Water Mark (See Note 2)", and the horizontal line associated with this callout.

2. Revise Plan Sheet No.23 by amending the following:

- a. Revise Fiberwrap General Note 1 to read as follows:

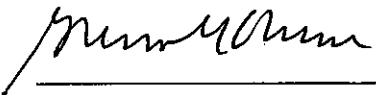
"Provide Tyfo Fibrwrap Systems (ICC ESR#2103), Sika CarboDur and Sikawrap Systems, or approved equal as indicated at all identified locations in the plans. Alternate FRP composite system shall have a current ICC Evaluation Service Report compliant with the 2009 IBC and shall submit stamped calculations verifying equivalency to the specified detail."

- b. Revise Fiberwrap General Notes by deleting note 2 in its entirety.

C. PRE-BID MEETING MINUTES

Pre-bid Meeting Minutes and questions and answers from prospective bidder, attendance sheet, and meeting agenda are attached for your information.

Please acknowledge receipt of this Addendum No. 1 by recording the date of its receipt in the space provided on page P-4 of the proposal.



GLENN M. OKIMOTO
Director of Transportation

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1 Make the following Section a part of the Standard Specifications:
2

3 **"SECTION 510 – EXTERNALLY BONDED FIBER REINFORCED POLYMER**
4 **(FRP) STRENGTHENING SYSTEM**
5

6 **510.01 Description.**
7

8 (A) This specification is intended to define the minimum requirements
9 of structural strengthening using externally bonded fiber reinforced
10 polymer (FRP) composite systems.
11

12 The work includes the furnishing of all materials, labor, equipment
13 and services for the supply, installation and finish of all structural
14 strengthening using externally bonded FRP composite system.
15

16 The general contractor or subcontractor shall furnish all materials,
17 tools, equipment, transportation, necessary storage, access, labor and
18 supervision required for the proper installation of the externally bonded
19 FRP composite system
20

21 (B) **Work Included.** This Section of the Specification is not necessarily
22 complete in itself. Read in conjunction with the Contract Document.
23

24 (C) **Guarantee of Work.** Refer to Hawaii Standard Specifications,
25 Section 108 Prosecution and Progress, Subsection 108.17 Guarantee of
26 Work.
27

28 **510.02 Materials.**
29

30 (A) **Reference Standards.** The publications listed below form a part of
31 this specification to the extent referenced. Where a date is given for
32 referenced standards, the edition of that date shall be used. Where no
33 date is given for reference standards, the latest edition available on the
34 date of the Notice to Proceed.
35

36 (1) **International Code Council (ICC).**
37

38 (a) ICC AC125, Acceptance Criteria for Concrete and
39 Reinforced and Unreinforced Masonry Strengthening Using
40 Externally Bonded Fiber Reinforced Polymer (FRP)
41 Composite Systems.
42

43 (b) ICC AC178, Interim Criteria for Inspection and
44 Verification of Concrete and Reinforced and Unreinforced
45 Masonry Strengthening Using Externally Bonded Fiber

Reinforced (FRP) Composite Systems.

(2) **American Standard for Testing and Materials (ASTM).**

(a) ASTM D7565, Standard Test Method for Determining Tensile Properties of Fiber Reinforced Polymer Matrix Composites Used for Strengthening of Civil Structures.

(b) ASTM D3039, Standard Test Method for Tensile Properties of Polymer Matrix Composite Materials.

(c) ASTM D4541, Standard Test Method for Pull-off Strength of Coating Using Portable Adhesive-Testers.

(3) **American Concrete Institute (ACI).**

(a) ACI 440.2R-08, Guide for the Design and Construction of Externally Bonded FRP Systems for Strengthening Concrete Structures.

(4) **International Concrete Repair Institute (ICRI).**

(a) ICRI Technical Guideline No. 310.2-1997 (formerly No. 03732), Guideline for Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, and Polymer Overlays.

(B) **Materials.** All materials used for the FRP system shall be furnished from the same manufacturer and shall be used as a system. Acceptable manufacturers are as follows:

(1) Fyfe Co. LLC

(2) Sika Corporation

(3) Other alternate FRP manufacturers will be considered by the Engineer. Alternate FRP systems must provide all items listed in Subsection 510.02(C) Submittals.

(C) **Submittals.**

(1) **Quality Control and Quality Assurance.**

(a) Submit product data indicating product standards, physical and chemical characteristics, technical

91 specifications, limitations, installation instructions,
92 maintenance instructions and general recommendations
93 regarding each individual material.
94

95 (b) Only epoxy resins will be accepted for construction of
96 FRP systems referenced in this specification. Other resins,
97 such as polyesters/vinyl esters, are not allowed as
98 substitutes. The manufacturer shall clearly define the epoxy
99 resin working time. Any batch that exceeds the batch life
100 shall not be used.
101

102 (c) The proposed FRP Systems shall be compliant with
103 ICC AC125 and provide a current ICC Evaluation Service
104 Report, compliant with the 2006 International Building Code
105 (IBC).
106

107 (d) Submit a list of completed surface bonded FRP
108 composite strengthening projects completed with the
109 manufacturer's FRP composite system in the past 3 years.
110 The list should include at a minimum 25 projects with
111 proposed FRP system, the dates of work, type, description
112 and amount of work performed.
113

114 (e) Surface bonded FRP composite system shall be
115 installed by certified applicator with written consent from
116 manufacturer that the contractor has been trained. Certified
117 applicator shall have a minimum of 3 years experience in
118 performing FRP composite retrofits.
119

120 (f) The Engineer may suspend the work if the Contractor
121 substitutes an unapproved fiber reinforced composite system
122 or unapproved personnel during construction.
123

124 (2) Working drawings.
125

126 (a) Working drawings shall detail the type, locations,
127 dimensions, numbers of layers, and orientation of all FRP
128 materials and coatings to be installed.
129

130 (b) A list of two different manufacturer approved testing
131 laboratories that can perform the required ASTM D7565
132 and/or ASTM D3039 tests as per Subsection 510.03(B).
133

134 (3) Product Information.
135

136 (a) Provide an ICC Evaluation Service Report, compliant
137 with the 2006 IBC, for the proposed products.

138
139 (b) Provide approved UL rated assembly data for any
140 required fire-resistant finishes (e.g. 2-hour/4-hour rated
141 assembly per ASTM E119, Class 1 Flame & Smoke per
142 ASTM E84).

143
144 (c) Properties of the composite materials as determined
145 by independent laboratory testing in accordance with ASTM
146 D7565 and/or ASTM D3039 (tensile modulus, stress and
147 strain).

148
149 (d) Large-scale structural testing results of the proposed
150 composite system from independent laboratories on similar
151 structural sections.

152
153 (e) Installation procedures, maintenance instructions, and
154 general recommendations regarding each material to be
155 used.

156
157 (f) Manufacturer's Material Safety Data Sheets (MSDS)
158 for all materials to be used.

159
160 (g) Manufacturer's product data sheet indicating physical,
161 mechanical and chemical characteristics of all materials
162 used in the FRP system.

163
164 (h) Written verification from the manufacturer that their
165 applicator has received the required certifications and
166 training.

167
168 (i) Certification by the manufacturer that supplied
169 products comply with local regulations controlling use of
170 volatile organic compounds (VOC's).

171
172 (j) Products that require the use of respirators do not
173 comply with local regulations controlling use of VOC's and
174 shall not be allowed.

175
176 (4) Performance.

177
178 (a) Design the composite system to achieve the structural
179 performance shown on the structural drawings. Design
180 calculations for the composite system shall be stamped by a

Hawaii licensed Structural Engineer and submitted for approval by the Engineer. The modulus (E) and associated area (A) of the FRP system shall be based on published design values consistent with long term durability exposure testing.

(b) Calculations shall be based on the design modulus and associated area of the composite to be installed. FRP design values must be lower than the calculated mean determined from the test results received from the ASTM D7565 and/or ASTM D3039 field test specimens (See Subsection 510.03(B) Inspection and Testing).

(D) Product Delivery, Handling and Storage.

(1) Deliver epoxy materials in factory-sealed containers with the manufacturer's labels intact and legible with verification of date of manufacture and shelf life.

(2) Store materials in a protected area at a temperature between 40 degrees F and 100 degrees F.

(3) Products shall be stored according to the manufacturer's requirements and shall avoid contact with soil and moisture. Products shall be stored to avoid UV exposure.

(4) Prior to construction, the trades shall be briefed on any new or unusual construction procedures to ensure that they are aware of special conditions (e.g. new penetrations, construction anomalies).

(E) Products.

Products shall be furnished from one of the following manufacturers, or approved equal:

(1) Tyfo® Fibrwrap® System(s) by Fyfe Co. LLC. Products include:

(a) Composite fabric:

SCH fiber – primary carbon fiber, unidirectional.

WEB fiber – bidirectional (0.90) glass fabric.

226 (b) Epoxy saturant/primer: Tyfo® S epoxy is used as a
227 primer and is also combined with the fiber to form the Tyfo®
228 Fibrwrap® System.
229

230 (c) Primer/Filler: Thickened Tyfo® S, WS, WP or TC
231 thickened epoxy for protective seal coat, filling voids and
232 primer where needed.
233

234 (d) Finishes: Tyfo® A, Tyfo® U, Tyfo® HS for protection
235 from ultraviolet and to provide long-term environmental
236 durability. Alternate finishes must be approved by the owner.
237

238 (e) Fire Resistant Finishes: Tyfo® RR, Tyfo® FC/F, Tyfo®
239 4HFL, Tyfo® AFP for any applicable fire resistant finish.
240 Alternate finishes must be approved by the owner.
241

242 Field thickened epoxy matrix, which is compatible with
243 composite system's resin matrix, may be used to patch
244 "bugholes" up to 1-1/2 inches in depth and to fill voids.
245

246 Epoxies other than the pre-qualified materials above
247 can be evaluated prior to the tender closing; materials
248 meeting the requirements will be allowed by written
249 addendum.
250

251 (2) Sika CarboDur and SikaWrap Hex 103C, by Sika
252 Corporation.
253

254 (3) The manufacturer shall provide specific information on
255 physical, mechanical and chemical properties of fiber, epoxy resin
256 and FRP composite.
257

258 (F) **Certified Applicators.**
259

260 Installations of the Tyfo® Fibrwrap® Systems, Sika CarboDur and
261 SikaWrap Systems, or approved equal, shall be performed by certified
262 applicators only. Certified applicators shall have the minimum experience
263 and written consent as recommended by the FRP manufacturer. Refer to
264 Subsection 510.02(C)(1)(e) and Subsection 510.02(C)(3)(h).
265

266 (G) **Other Materials.**
267

268 Contractor shall provide compatible primer, filler and other
269 materials recommended by the manufacturer as needed for the proper
270 installation of the complete surface bonded FRP composite system.

271 **510.03 Construction.**

272
273 **(A) Application.**

274
275 **(1) Surface Preparation.**

276
277 **(a) Columns:**

278
279 The surface to receive the composite shall be free
280 from fins, sharp edges and protrusions that will cause voids
281 behind the installed casing or that, in the opinion of the
282 Engineer, will damage the fibers. Existing uneven surfaces
283 to receive composite shall be filled with the system epoxy
284 filler or other material approved by the Engineer. Fill large
285 voids in surfaces to receive the composite. Small pinholes
286 or micro-bubbles in the concrete surface or resin do not
287 require special detailing. The contact surfaces shall have no
288 free moisture on them at the time of application. If moisture
289 is present, use the manufacturer suggested wet prime
290 epoxy, if available.
291

292
293 Repair all damaged concrete, spalls, and irregular
294 surfaces to create a flat, or slightly convex, surface. Fill
295 surfaces with thickened epoxy to eliminate air surface voids
296 greater than 1/2 inch in diameter. Well-adhered concrete do
297 not require removal.
298

299 Round off sharp and chamfered corners to a round
300 profile by means of grinding or forming with the system's
301 thickened epoxy. Variations in the radius along the vertical
302 edge shall not exceed 1/2 inch for each 12 inches of column
303 height.
304

305 **(b) Beams and Slabs:**

306
307 Surfaces shall be prepared for bonding by means of
308 abrasive blasting or grinding to remove existing laitance and
309 expose aggregate to a minimum ICRI CSP-2 concrete
310 surface profile. All contact surfaces shall then be cleaned by
311 hand or compressed air. One prime coat of the
312 manufacturer's epoxy shall be applied and allowed to cure
313 for a minimum of one hour. Prior to the application of the
314 saturated composite fabric, fill any uneven surfaces with the
315 manufacturer's thickened epoxy. Provide anchorage as
detailed on construction drawings, if required.

316
317
318 Round off sharp and chamfered corners (to be
319 wrapped around) to a round profile by means of grinding or
320 forming with the system's thickened epoxy. Variations in the
321 radius along the edge shall not exceed 1/2 inch for each 12
322 inches of length.
323

324 (2) Installation.
325

326 (a) Preparation work for project: Visit site to ensure that
327 all patch work is complete and cured. Review project
328 specifications in detail.
329

330 (b) Verify ambient and concrete temperatures. No work
331 shall proceed if the temperature of the concrete surface is
332 less than 40 degrees F or greater than 100 degrees F or as
333 specified on the epoxy component labels. The ambient
334 temperature and temperature of the components shall be
335 between 40 degrees F and 100 degrees F, unless provisions
336 have been made to ensure components' temperature is
337 maintained within this range or the range specified by the
338 manufacturer.
339

340 (c) Prepare the epoxy matrix by combining components
341 at a weight (or volume) ratio specified by the manufacturer.
342 The components of epoxy resin shall be mixed with a
343 mechanical mixer until uniformly mixed, typically 5 minutes
344 at 400 to 600 rpm.
345

346 (d) Components that have exceeded their shelf life shall
347 not be used.
348

349 (e) Saturation of the fabric shall be performed and
350 monitored according to the manufacturer's specified fiber-
351 epoxy resin ratio. Fabric shall be completely saturated prior
352 to application to contact surface in order to ensure complete
353 impregnation. Saturation shall be supervised and checked
354 by the certified installer. Both the epoxy resin and fabric shall
355 be measured accurately, combined, and applied uniformly at
356 the rates shown on the approved working drawings and per
357 manufacturer's recommendations.
358

359 (f) All cutting of fabrics, mixing of epoxy and combination
360 thereof shall take place in a protected area away from critical
structure functions and any electrical equipment.

361
362
363 (g) Prepare surfaces as required, including corner
364 preparation.

365
366 (h) Remove dust and debris by hand or with compressed
367 air as per specification.

368
369 (i) Clean up and protect area adjacent to element where
370 FRP composite is being applied.

371
372 (j) Using a roller or trowel, apply one prime coat of epoxy
373 resin to the substrate (2 mil minimum). Allow primer to
374 become tacky to the touch.

375
376 (k) Fill any uneven surfaces or recesses with thickened
377 epoxy.

378
379 (l) Apply saturated fabric to substrate surface by hand
380 lay-up, using methods that produce a uniform, constant
381 tensile force that is distributed across the entire width of the
382 fabric, and ensure proper orientation of the fabric. Under
383 certain application conditions, the system may be placed
384 entirely by hand methods assuring a uniform, even final
385 appearance. Gaps between composite bands may not
386 exceed 1/2 inch width in the fabric's transverse joint unless
387 otherwise noted. A lap length of at least 6 inches is required
388 at all necessary overlaps in the primary fiber direction of the
389 fabric.

390
391 (m) Apply subsequent layers, continuously or spliced, until
392 designed number of layers is achieved per working
393 drawings.

394
395 (n) Using a roller or hand pressure, release or roll out
396 entrapped air, and ensure that each individual layer is firmly
397 embedded and adhered to the preceding layer or substrate.

398
399 (o) Detail all fabric edges, including termination points
400 and edges, with thickened epoxy.

401
402 (p) Finish: All edges and seams must be feathered. Use
403 system as directed by the manufacturer. Finish as specified
404 between 24 and 72 hours after final application of epoxy. If
405 after 72 hours the epoxy is cured, the surface must be
roughened by hand sanding or brush blasting, prior to

406 finishing.

407
408
409 (q) System may incorporate structural fasteners but
410 limitations and detailing must be verified with composite
411 system manufacturer.

412 (B) Inspection and Testing.

413
414
415 (1) Field Inspection.

416 (a) The contractor shall monitor the mixing of all epoxy
417 components for proper ratio and adherence to
418 manufacturer's recommendations. Record batch numbers for
419 fabric and epoxy used each day, and note locations of
420 installation. Measure square footage of fabric and volume of
421 epoxy used each day. Complete report and submit to the
422 Engineer and FRP composite system manufacturer.

423
424 (b) Provide a Special Inspector trained and certified by
425 the FRP system manufacturer and approved by the
426 Engineer. The Certified Special Inspector shall not be an
427 employee of the Contractor or be financially associated with
428 the Contractor beyond the inspection contract. The Certified
429 Special Inspector shall perform inspections in accordance
430 with this specification and ICC ES AC178.

431
432 The Certified Special Inspector shall periodically
433 observe all aspects of preparation, mixing, and application.
434 All FRP composite applied areas shall be inspected, in
435 accordance with the manufacturer's specifications for voids,
436 bubbles, and delaminations. All defective areas shall be
437 repaired as specified in Subsection 510.03(C) "Required
438 Remediation".

439
440 (c) The contractor shall provide a report signed by a
441 licensed professional engineer certifying that the installation
442 is acceptable, complete with the testing reports and
443 photographs.

444
445 (2) Laboratory Testing.

446 (a) Sampling.

447
448 1. Record lot number of fabric and epoxy resin
449 used, and location of installation. Measure square
450

451 footage of fabric and volume of epoxy used each day.
452 Label each sample from each day's production.
453

454 2. A "sample batch" shall consist of two 12 inch
455 by 12 inch samples of cured composite. A minimum
456 of two "sample batches" shall be made daily. The two
457 "sample batches" will be taken at appropriate times
458 during the day as to ensure the maximum material
459 deviance in the components of the FRP composite.
460

461 (b) Preparation of Samples.
462

463 1. Prepare sample on a smooth, flat, level surface
464 covered with polyethylene sheeting, or 16 mil plastic
465 film, prime with epoxy resin. Then place one layer of
466 saturated fabric and apply additional topping of epoxy.
467 Cover with plastic film and squeegee out all bubbles.
468

469 2. The Samples shall be stored in a sample box
470 and not moved for a minimum of 48 hours after
471 casting. The prepared, identified samples shall be
472 given to a pre-approved and experienced testing
473 laboratory. The laboratory shall then precondition
474 samples for 48 hours at 140 degrees F before testing.
475

476 (c) ASTM D7565 and/or ASTM D3039 – Tension Tests.
477

478 1. Testing specimens shall be cut from samples
479 and tested for ultimate tensile strength, tensile
480 modulus and percentage elongation as per ASTM
481 D7565 and/or ASTM D3039 in the longitudinal fiber
482 direction.
483

484 2. Test a minimum of 15 percent of all samples as
485 per ICC AC178. If one coupon fails, specimens from
486 the same 12 inch x 12 inch sample will be tested. If
487 these specimens also fail, the other 12 inch x 12 inch
488 sample from the same "sample batch" will be tested.
489 In the extreme case that this sample also fails, the
490 remaining "sample batch" for that day will be tested
491 and appropriate remediation shall be taken to ensure
492 integrity of the system at locations from the failed
493 "sample batch". In addition, 25 percent of the
494 remaining samples shall be tested by the same
495 criteria as per ICC AC178.

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3. Testing results shall be made available within 3 weeks of sample submission.

(d) Acceptance Criteria.

1. FRP design values must be lower than the calculated mean determined from the test results received from the ASTM D7565 and/or ASTM D3039 field test specimens. Acceptable minimum values for ultimate tensile strength, tensile modulus, and elongation shall not be below the submitted design values.

2. Any values below the submitted design values are considered unacceptable and will require remediation.

(C) Required Remediation.

(1) Small voids and bubbles on the order of 3 inches in diameter shall be injected or back filled with epoxy.

(2) Voids and delaminations on the order of 6 inches in diameter or an area of 5 inches x 5 inches shall be reported to the Engineer and remediation shall be submitted by the contractor for approval.

(3) In the event that laboratory testing determines a "sample batch" to possess insufficient material properties, remedial measures shall be taken. Any structural member where the installed FRP composite system has material properties determined to be below the minimum specified values, additional layers shall be installed until the composite thickness is increased by the same percentage as the deficiency of the material's tensile modulus. Or any other remediation as directed by the Engineer.

(4) Make good at no cost to the State, any damage to the new or existing structures, property or services caused by the installation and testing of the FRP composite.

(D) Clean Up.

Remove all surplus material, equipment and debris from the site on completion of the work. Leave the site clean.

541 **510.04 Measurement.** Externally bonded fiber reinforced polymer (FRP)
542 strengthening system will be paid on a lump sum basis. Measurement for
543 payment will not apply.
544

545 **510.05 Payment.** The Engineer will pay for the accepted pay items
546 listed below at the contract price per pay unit, as shown in the proposal schedule.
547 Payment will be full compensation for the work prescribed in this section and in
548 the contract documents.
549

550 The Engineer will pay for the following pay items when included in the
551 proposal schedule:
552

553 Pay Item	554 Pay Unit
555 FRP Strengthening System for Arch Ribs and Struts	556 Lump Sum
557 FRP Strengthening System for Columns	558 Lump Sum
559 FRP Strengthening System for Transverse and Longitudinal Beams	560 Lump Sum
561 FRP Strengthening System for Deck Slab Soffit	562 Lump Sum"

563
564
565

END OF SECTION 510

PROPOSAL SCHEDULE						
ITEM NO.	ITEM	APPROX. QUANTITY	UNIT	UNIT PRICE	AMOUNT	
202.1000	Removal of Concrete and Wood Debris	F.A.	F.A.	F.A.	\$ 10,000	
209.0100	Installation, Maintenance, Monitoring, and Removal of BMP	L.S.	L.S.	L.S.	\$	
209.0200	Additional Water Pollution, Dust, and Erosion Control	F.A.	F.A.	F.A.	\$ 50,000	
509.1000	Repair Concrete Delaminations and Spalls	4,400	S.F.	\$	\$	
509.2000	Repair Concrete Cracks by Epoxy Injection	1,100	L.F.	\$	\$	
509.3000	Reinforcing Splices	1,200	LB.	\$	\$	
509.4000	Concrete Anti-Corrosive Coating (Migrating Corrosion Inhibitor)	L.S.	L.S.	L.S.	\$	
510.1000	FRP Strengthening System for Arch Ribs and Struts	L.S.	L.S.	L.S.	\$	
510.2000	FRP Strengthening System for Columns	L.S.	L.S.	L.S.	\$	
510.3000	FRP Strengthening System for Transverse and Longitudinal Beams	L.S.	L.S.	L.S.	\$	
510.4000	FRP Strengthening System for Deck Slab Soffit	L.S.	L.S.	L.S.	\$	
645.0100	Traffic Control	L.S.	L.S.	L.S.	\$	
645.0200	Additional Police Officers, Additional Traffic Control Devices and Advertisement	F.A.	F.A.	F.A.	\$ 50,000	
648.0100	Field-Posted Drawings	L.S.	L.S.	L.S.	\$	
694.1000	Clean and Paint Concrete Bridge and FRP Wrapped Concrete Surfaces	L.S.	L.S.	L.S.	\$	

72B-01-13M

r02/20/13

P-10

PROPOSAL SCHEDULE					
ITEM NO.	ITEM	APPROX. QUANTITY	UNIT	UNIT PRICE	AMOUNT
699.1000	Mobilization (Not to Exceed 6 Percent of the Sum of All Items Excluding the Bid Price of this Item)	L.S.	L.S.	L.S.	\$ _____
<p>Sum of All Items \$ _____</p> <p>NOTE: Bidders must complete all unit prices and amounts. Failure to do so may be grounds for rejection of bid.</p>					

February 20, 2013

PRE-BID MEETING MINUTES

Subject: Kalanianaʻole Highway, Emergency Repair of Ihiihilaauakea Bridge
Project No. 72B-01-13M

Location: HDOT HWY-DD conference room, Kapolei

Meeting Date: February 15, 2013, 1:30 p.m.

Attendees: See attendance list

A: Meeting Notes:

1. A copy of the meeting agenda was distributed to all attendees. Sign-in sheet also circulated. Meeting started at 1:30 p.m.
2. Attendees introduced themselves.
3. Nagamine Okawa Engineers Inc. (NOEI) opened the meeting with a general remark: Anything said at this meeting is for clarification only; the bid documents shall govern over anything said today. Any discrepancies shall be clarified by addendum.
4. NOEI provided brief description of scope of work and overview of project.
 - a. Project includes repair of concrete cracks and spalls in existing concrete bridge structure, installation of fiberwrap FRP reinforcing around concrete bridge structure, painting of concrete bridge, and temporary traffic control.
 - b. All work shall be done during daytime hours. Night work will not be permitted.
 - c. Traffic requirements – One lane must remain open at all times. One-lane closures will be allowed only between 8:30 A.M. and 6:00 P.M., Monday through Friday, except holidays. “Lanai Lookout” parking lot shall remain open to the public during construction.
 - d. Contractor shall submit BMP plans to the Engineer at least 21 calendar days prior to commencing work.
 - e. Construction materials, scaffolding, shoring, etc shall not be placed below estimated high-water mark.
5. Peter Chan, of HWY-DD stated that according to the Department of Health, a noise variance will be needed for work extending beyond the hours of 7:00 a.m. to 6:00 p.m.

6. Triton Marine Construction Corp. commented about the high water mark shown on plans, but no specific elevation is indicated.

See Addendum No. 1 for clarification.

7. Triton Marine Construction Corp. asked if any soil data of existing bridge site is available.

No soil data is available.

8. Triton Marine Construction Corp. commented on Special Provisions Section 510 Fiberwrap; specs indicate a "sole source" for product and certified applicator, and that the manufacturer (Fyfe) will not certify contractors in Hawaii.

See Addendum No. 1 for clarification.

9. Triton Marine Construction Corp. commented about existing concrete debris in channel below bridge. Will contractor be responsible this?

Yes. A line item for removal of the existing concrete and wood debris will be added to the proposal schedule.

10. Triton Marine Construction Corp. commented that if a sole source product is allowed, bids will not be competitive.

An approved equal product is being considered. See Addendum No. 1 for clarification.

11. Ideal Construction Corp. commented that if a sole source product is used by contractor and the product doesn't perform, who will be responsible?

An approved equal product is being considered. See Addendum No. 1 for clarification.

12. Meeting adjourned at 1:55 p.m.

- B. Prospective Bidder, Triton Marine Construction Corp. had emailed a list of questions on February 19, 2013. Questions and answers are as follows:

1. Section 509 - Concrete Rehabilitation page 509-10a (e). Please clarify epoxy bonding requirements. This paragraph states at "At contractor's option, for polymer modified concrete that will be formed and poured, bonding compound may be omitted if acceptable to the contractor and subject to Engineer's approval." Bonding compounds can be problematic with formwork which can cause loss of bond due to the timing of material placement. Application of bonding compound with formwork can be a significant impact to cost so we are requesting that a definitive answer be given prebid regarding omitting the bonding compound.

Bid accordingly.

2. Please confirm that under section 510 "Externally bonded Fiber Reinforced Polymer (FRP) Strengthening Systems" is not intended to be sole sourced to Fyfe Co. Tyco only and that other manufacturers will be approved post bid. It is our understanding that Fyfe has only one approved applicator licensed in the State which significantly limits the competitive bid process.

See Addendum No. 1 for clarification.

3. Is the application of the FRP system for this project designed for structural/seismic upgrade to the original structure or is it to prevent further issues with the concrete deterioration?

FRP system is designed for structural repairs and supplementary concrete protection.

4. With the extent of work required to complete this project the 150 calendar days given in the contract appears to be too short of duration given that the concrete repairs will have to be done in stages even with full shoring of the bridge. Can the duration be extended?

Bid accordingly.

5. Will NTP be based on approval of the BMP plan? If not, what is the estimated NTP date after award?

NTP will not be based on approval of BMP plan. No estimated NTP date will be provided at this time. It will be issued when all conditions are met after bid opening.

6. The plans indicate removing concrete beyond the edge of the spall repair areas an additional 1/2" beyond the spall repair area while 509-9a (2) (a) indicates 2". Please indicate which criteria is correct?

Plans shall govern.

7. Who will be responsible for removing the existing concrete rail sections and spalled concrete pieces that are present on the ground below the bridge?

Contractor will be responsible for removing existing concrete and wood debris. A line item for removal of the existing concrete and wood debris will be added to the proposal schedule.

8. Sheet S-4 note 7 under repair notes indicates water tight forms. Water tight would also be near air tight which does not allow for good filling and consolidation of repair materials. Suggest to revise the note that all cementitious materials be contained and not allowed to escape onto the ground.

No revision. Bid accordingly.

9. Are any soils borings or geotechnical information available to assist in the design of the shoring system?

No.

10. Please confirm slurry coat will only be required for areas less than 2 square feet where hand patching is required.

Bid accordingly.

11. Section 509-17a (3) Traffic Control please clarify which dictates opening time "the curing shall not be less than 3 calendar days" or minimum compressive strength of 4,000 PSI.

Both requirements must be met per special provisions.

KALANIANA'OLE HIGHWAY
EMERGENCY REPAIRS OF IHIHILAUAKEA BRIDGE
PROJECT NO. 72B-01-13M

SIGN IN SHEET

Date: 2/15/13, 1:30pm

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