

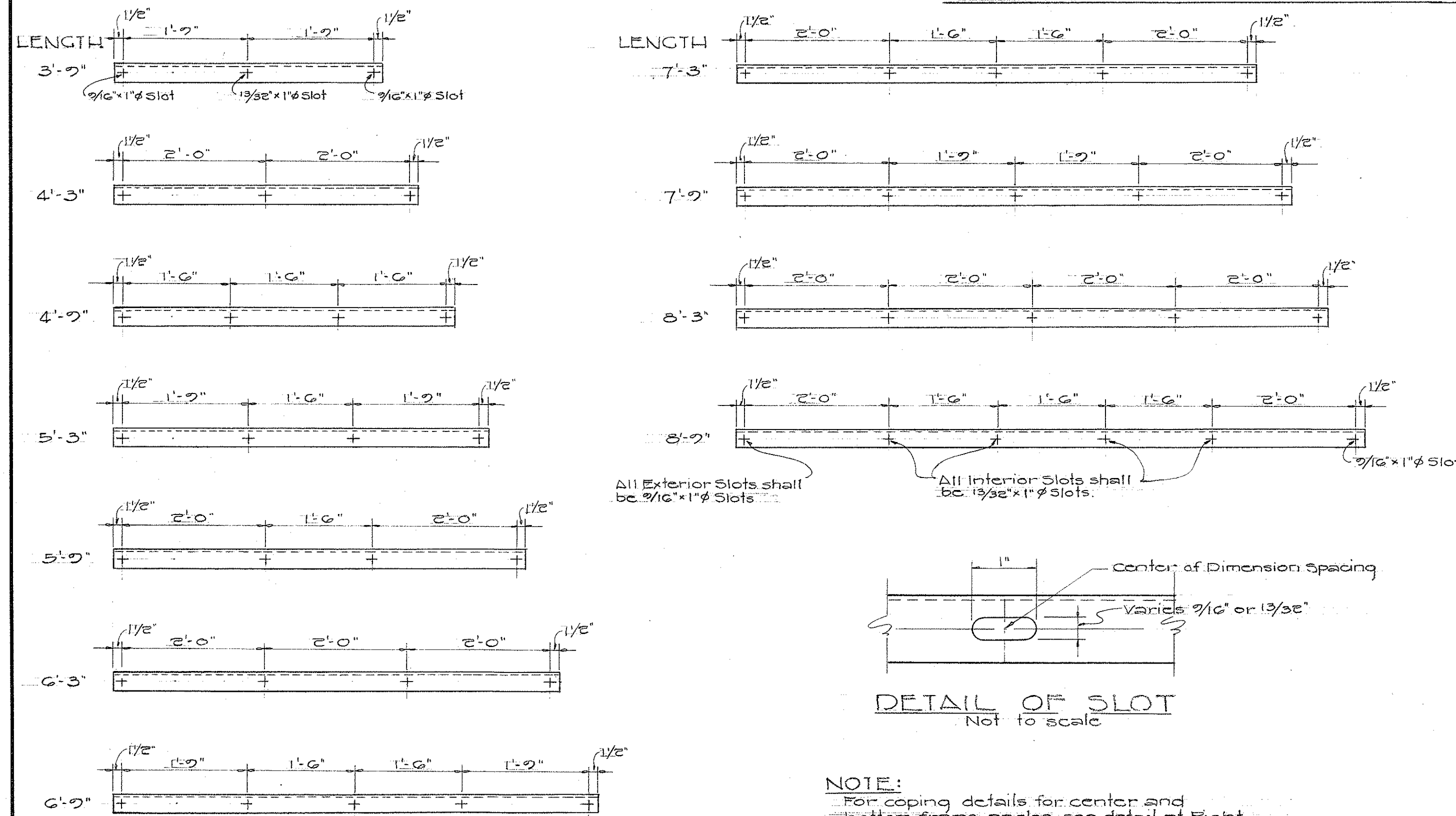
STATE OF HAWAII
DEPARTMENT OF TRANSPORTATION
DIVISION OF HIGHWAYS
HONOLULU, HAWAII

PLANS FOR
FURNISHING AND DELIVERING
PIPE POSTS, FRAME ANGLES & HARDWARE
FOR
DESTINATION SIGNS
PROJECT NO. A-0001-06-60

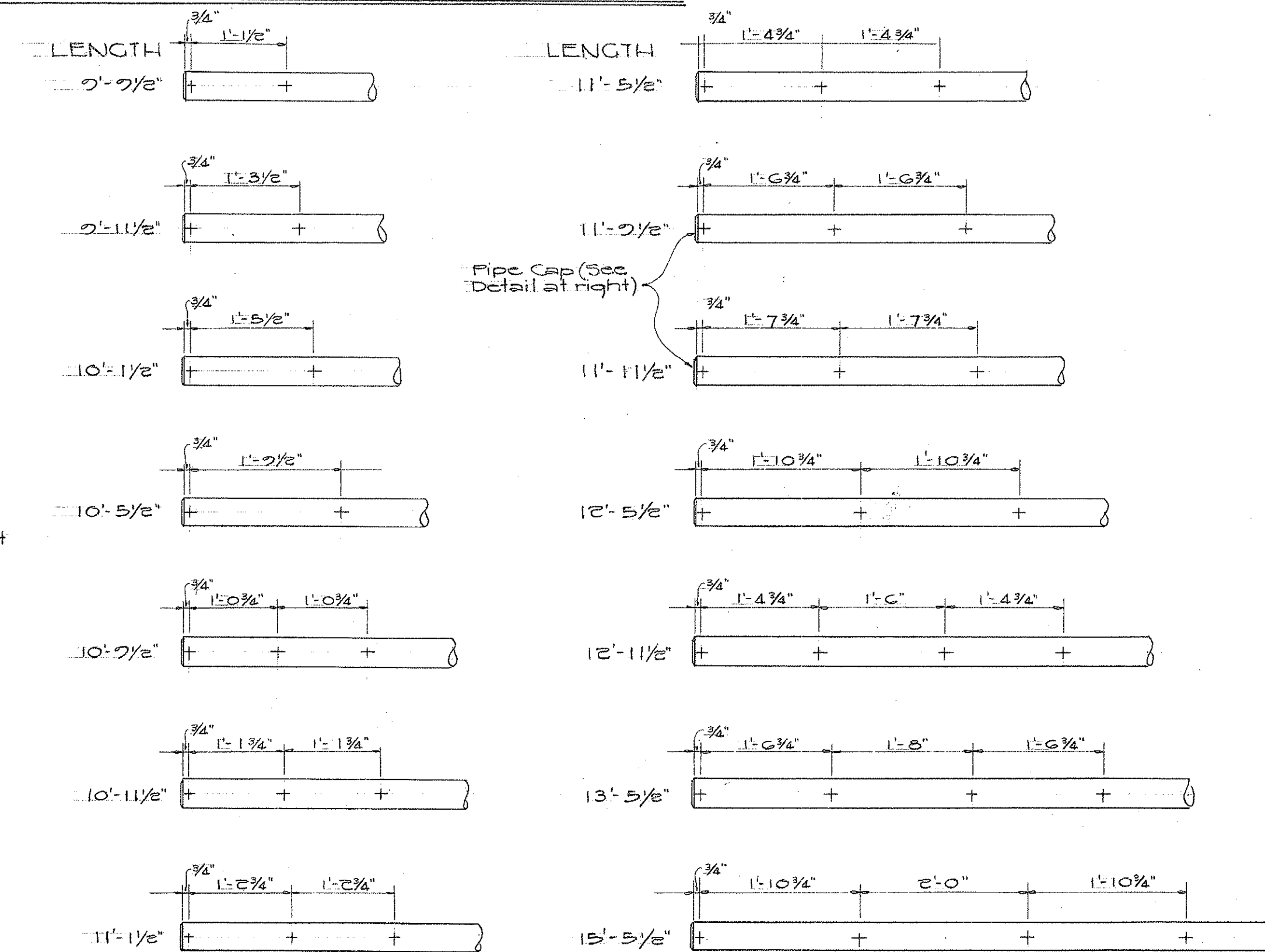
GENERAL NOTES:

1. Pipe Post bolts shall be $\frac{1}{2}$ " galv. hex head bolts w/ hex nuts & lockwasher.
2. All interior bolts of sign plates shall be $\frac{3}{8}$ " galv. slotted round head bolts w/ hex nuts & lockwasher.
3. Pipe Posts shall be galvanized pipe conforming to A.S.T.M. Designation, A-100.
4. All welding shall conform to the latest specifications for Welded Highway and Railway Bridges of the American Welding Society.
5. All sign posts and frame members shall be hot dip galvanized after fabrication.

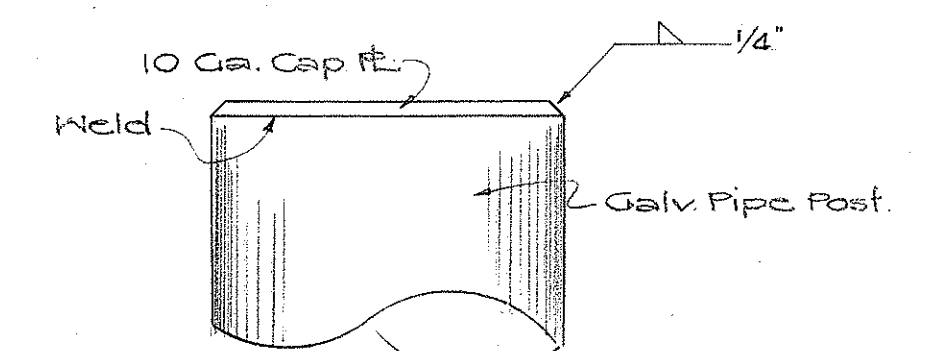
FABRICATION DETAILS FOR POST & FRAME



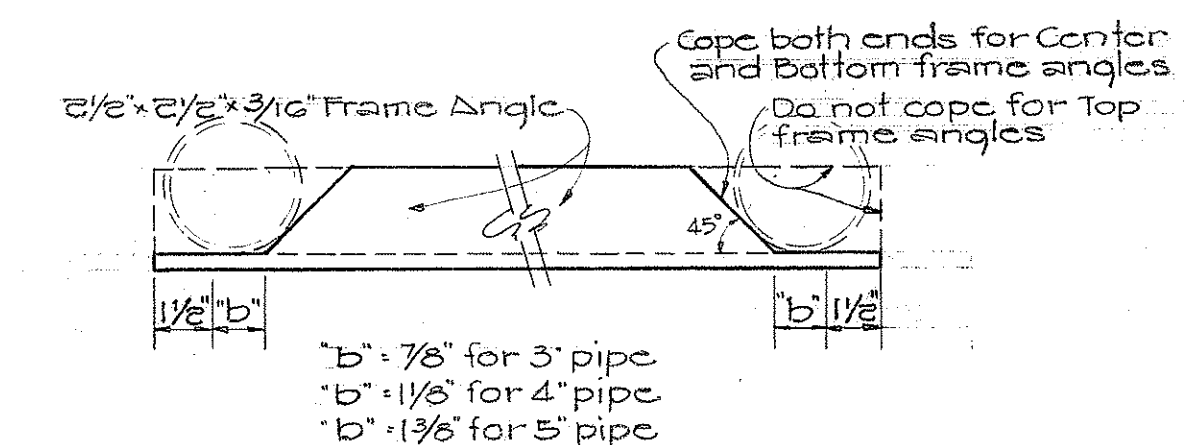
LOCATIONS OF SLOTS FOR DESTINATION
SIGN ANGLE BRACES
Scale: $\frac{3}{4}$ " = 1'-0"



LOCATIONS OF HOLES FOR DESTINATION
SIGN PIPE POST
Scale: $\frac{3}{4}$ " = 1'-0"



CAP DETAIL
Not to scale



COPING DETAILS FOR CENTER
AND BOTTOM FRAME ANGLES
Not to scale

APPROVED: _____ DATE: 8-3-60
DIRECTOR OF TRANSPORTATION

SHEET NO. 1 OF 1 SHEETS

A-0001-06-60