















STATE OF HAWAII DEPARTMENT OF TRANSPORTATION

## PRECAST NOTES

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FED. ROAD DIST. NO. STATE FEDERAL AID PROJ. NO. FISCAL SHEET TOTAL SHEETS

HAWAII HAW. ER-19(001) 2018 295-1 30

- 1. Precast planks shall be match-cast.
- 2. See sheets S1.1 plank layout.
- 3. Place SDI 3.0" Segment Coupler Welded Housing on each end of the ducts in the first installed.
- 4. Provide broom finish to the top surface of precast plank.
- 5. Use Sinak Lithium Cure or approved equal at a coverage rate of no less than 400 sq. ft. per gallon and cover with polyethylene film (ASTM C171). Encapsulate the curing concrete with the film to maintain a high humidity environment.
- 6. Concrete shall attain a minimum compressive strength of 4,000 psi and aged 2 days prior to lifting.
- 7. Ducts shall be covered to prevent debris and water from entering.

## TENSIONING NOTES

- 1. Post-tensioning threaded bars shall be 1" diameter ASTM A722 Grade 150.

  Post-tensioning ducts shall be Schwager Davis, Inc.'s Corrugated Polypropylene ducts.
- 2. After tensioning, ducts shall be pressure grouted with Masterflow 1205 cable grout, Sika Grout 300 PT, or approved equal. Ducts shall have grouting vents at anchorages.
- 3. Ducts shall be secured to prevent misalignment or leakage during concrete pour.
- 4. A minimum Compressive Strength of 6000 psi shall be attained in the precast planks before tensioning.
- 5. Prevent ducts, at all times, from getting plugged or damaged.
- 6. Tension force per threaded bar shall be as required to compress all gaps between precast planks.
- 7. Prior to grouting and within two days after complete installation of bars, a corrosion inhibitor amine carboxylate powder (Cortec MCI-309) shall be blown into the ducts.

STATE OF HAWAI'I
DEPARTMENT OF TRANSPORTATI
HIGHWAYS DIVISION

## PRECAST PLANK NOTES

KAUAI EMERGENCY FLOOD REPAIRS & CLEANUP

At Various Locations April 2018, Rte. 560

Proj. No. ER-19(001)

3/28/19 1 Added Notes

REVISION

Scale: As Noted

Date: Mar. 2019

SHEET No. *\$3.2A* OF *3* SHEETS **29S-1** 

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