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(I) Amend 712.07(A) Frame and Cover from line 98 to line 112 to read as follows:

(II) Amend **712.07(B) Frame and Grate** from line 114 to line 132 to read as follows:

Steel frame and grate shall conform to ASTM A 283/A 283 M, Grade D; ASTM A 27/A 27M, Grade 65-35; or ASTM A 47/A 47 M, Grade 35018. Zinc coating shall be provided in accordance with ASTM A 123/A 123M.

Fabricated frame and grate shall be true to line and free of twists, bends, and open joints. Splices will not be allowed. Cut surfaces and edges shall be made smooth by machining or grinding before fabrication of frame and grate.

Size and length of weld shall be as specified in contract documents. Welds shall be free of defects, discontinuities and shall have full penetration.”

STP-0550(006)
712-1a

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