

SECTION 702 – BITUMINOUS MATERIALS

Make the following amendments to said Section:

(I) Amend **Subsection 702.01** by replacing lines 4 to 5 to read:

“702.01 Asphalt Cement.

(A) **PG 64-16.** Performance graded (PG) asphalt binder (neat or unmodified) shall conform to AASHTO M 320.

(B) **PG 64E-22.** Performance graded binder (polymer modified) shall conform to AASHTO M 332 and meet the following additional requirement:

AASHTO T 315 Determining the Rheological Properties of Asphalt Binder Using a Dynamic Shear Rheometer (DSR). Phase angle on original binder shall be less than 77 degrees.

(C) **Submittals.** Submit, before usage, a Certificate of Compliance, accompanied by substantiating test data, showing conformance with Performance Graded Asphalt Binder Specification. The Engineer will not accept the PG binder without adequate documentation.”

(II) Amend **Subsection 702.04** to add under line 32:

Polymer modified asphalt shall conform to AASHTO M 316, except cationic type CQS-1P or CQS-1hP used for micro surfacing shall meet the requirements in Table 702.04-1.

TABLE 702.04-1 – Polymer Modified Emulsion for Micro Surfacing Requirements

Property	Test Procedure (AASHTO)	Specification	
		Min	Max
Emulsion Properties			
Viscosity, Saybolt-Furol, @ 122°F, SFS	T59	15	150
Sieve Test, %	T59		0.1
Residue by Evaporation, %	T59	62	
Residue Properties From Low Temperature Evaporation		AASHTO R-78 ^b	
MSCR @ 70° C, Recovery @ 3.2 kPa, %	T350	80	
MSCR @ 70°C, J _{nr} @3.2, 1/kPa	T350		0.50

Notes:

- (a) Maintain the test temperature at 350°F (177°C) for 20 minutes.
- (b) After recovering the residue from AASHTO R-78, the sample may be annealed prior to testing to remove any excess moisture and provide for a consistent sample. The annealing can be accomplished by placing 20 grams of residue in a 6 oz. metal container (approx. 3-inch diameter) and heating to 163°C for no more than 15 minutes. The sample should be stirred with a spatula every 5 minutes. The sample can then be poured directly into a 25mm DSR silicone mold for evaluation.

30 (III) Amend **Subsection 702.06 (Unassigned)** by replacing line 23 to read:
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32 **"702.06 Warm Mix Asphalt (WMA) Additive.** Additives for WMA shall be
33 approved by the Engineer."
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35 **END OF SECTION 702**