1 Amend Section 621 - Traffic Control Signs to read as follows:

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"SECTION 621 - TRAFFIC CONTROL SIGNS

621.01 Description. This work includes furnishing and installing sign posts and foundations, reflector markers, object markers, signs, sign panels, construction signs; and incidental work necessary to complete the work.

621.02 Materials. Concrete for sign structures shall be of the class
specified in the contract and shall conform to Section 601 - Structural Concrete.
Other materials shall conform to the following:

		740.00
13	Signs	712.20
14		
15	Reflector Marker	712.21
16		
17	Sign Posts	713.11
18		
19	Fasteners for Signs	713.12
20		

21 Retroreflective sheeting type shall conform to ASTM Designation D 22 4956-89 or as amended according to Subsection 712.20.

24 621.03 Construction Requirements.

(A) Sign Supports. Install permanent signs on posts as specified in the contract. Set the posts plumb at the required locations.

(1) Sign Posts. Use flange channel posts or 12 or 14 gauge square tube posts of the size specified in the plans for:

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(a) Regulatory, warning, and construction signs,

(2) Reflector Marker, Milepost Marker, And Type II Object Marker Posts. Reflector marker, milepost marker, and Type II object marker posts shall be either metal posts or flexible delineator posts as specified in the contract. Zinc-coat the metal posts. The metal post shall be 1.12 pounds per foot flanged channel posts or 1-1/2 inch, 12 or 14 gauge square tube posts.

(B) Reflector Marker. Make the reflector marker according to the dimensions and notes shown in the contract:

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- (1) Reflector markers RM-2, and RM-3 shall be either:
 - (a) Type III or IV retroreflective sheeting markers,

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1 (b) Glass sphere reflector markers with 4 inch by 5 inch reflector units. or 2 3 Plastic prismatic reflector markers with 3 inch (c) 4 diameter reflector units. 5 6 (2) Reflector marker RM-4 and RM5 shall be a Type III or IV 7 retroreflective sheeting marker. 8 9 Type II Object Marker. Make Type II object markers according 10 (C) to the dimensions and notes shown in the contract. **Reflective sheeting** 11 material shall conform to Subsection 712 20(C)(4) - Type III or IV 12 Retroreflective Sheeting. 13 14 (D) Splicing of Sheet Reflecting Material. When using reflecting 15 material as a background or signs with sheet aluminum backing, the 16 Engineer will not allow splicing on legends. The reflecting material shall 17 be of one piece whenever the sign dimensions are 4 feet by 6 feet or less. 18 19 Remove, clean, and store the (E) Removal of Existing Signs. 20 existing regulatory, warning, expressway, destination and directional 21 signs and markers that the Contractor will not incorporate in the 22 completed project at a location as ordered by the Engineer. The 23 Engineer will decide which items are for disposal or storage. 24 25 Labeling of Signs. Label the back of each new sign installed (F) 26 with the following information: 27 28 (1) Route Number, 29 30 (2) Mile Post (same as the existing sign), and 31 32 (3) Date (date the Contractor installs the sign). 33 34 The labeling shall be 1 inch high numbers using a black permanent 35 felt-tipped marker. 36 37 Construction Signs. Erect construction signs at the beginning (G) 38 of project and at the end of project at the location indicated by the 39 These signs shall remain for the duration of the highway Engineer. 40 Maintain these signs. Place these signs besides the required project. 41 traffic control signs called for in Section 645 - Traffic Control. 42 43 The construction signs shall be new and become the property of 44 the Contractor. 45 46

6/22/04

1 621.04 Method of Measurement. The Engineer will measure signs and 2 markers per each.

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621.05 Basis of Payment. The Engineer will pay for the accepted regulatory and warning signs and markers at the contract unit price per each complete in place. The price includes full compensation for excavating and backfilling, furnishing and installing materials, labeling, and furnishing equipment, tools, labor and incidentals necessary to complete the work.

The Engineer will pay for the accepted construction signs at the contract unit price per each complete in place. The price includes full compensation for sign panels, posts, nuts, bolts, washers, base support, brackets and necessary hardware, labor, tools, equipment and incidentals necessary for the installation, maintenance, removal, cleaning, delivering, and storing of the signs with posts.

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17	The Engineer will make payment under:	
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19	Pay Item	Pay Unit
20		
21		
22	Construction Sign	Each
23		
24	Reflector Marker	Each
25		
26	Type II Object Marker	Each"
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28		
29		

END OF SECTION 621