

1 Make the following Section a part of the Standard Specifications:

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3 **“SECTION 615 – MILLED RUMBLE STRIPS**

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5 **615.01 Description.** This section describes constructing centerline, shoulder,  
6 and edgeline Milled Rumble Strips (MRS) in HMA pavement.

7  
8 **615.02 Materials.** None.

9  
10 **615.03 Construction.**

11  
12 **(A) Submittal.** Method of constructing the milled rumble strip shall  
13 be submitted to the Engineer for acceptance. Meeting shall be  
14 scheduled 14 days before start of construction work. Discuss sequence  
15 of work plans, and proposal for dust control.

16  
17 **(B) Equipment.** Milling equipment shall be equipped with a rotary-  
18 type cutting head with cutting tips arranged in a pattern as to provide a  
19 relatively smooth cut, approximately 1/16 inches between peaks and  
20 valleys.

21  
22 The cutting head(s) shall be on a suspension independent from the  
23 power unit to allow the head(s) to self-align with surface slopes and  
24 irregularities.

25  
26 The machine shall have a guidance system that provides  
27 consistent alignment of each cut in relation to the roadway and provide  
28 uniformity and consistency throughout the project.

29  
30 **(C) Longitudinal Spacing.** The Milled Rumble Strips (MRS) shall be  
31 placed perpendicular to the roadway with longitudinal spacing as follow:

32  
33 Centerline MRS: 20 inch on-center

34  
35 The 20 inch on-center longitudinal spacing for Centerline MRS is  
36 designed to accommodate various centerline pavement striping and  
37 raised pavement marker configurations. It will allow placement of raised  
38 pavement markers between the concave depressions.

39  
40 **(D) Milling Operations.** Clean pavement surface before constructing  
41 the rumble strips. Mill the concave depressions to the dimensions shown  
42 in the plans.

43  
44 Align the concave depressions as shown in the plans. Alignment  
45 of milled rumble strips shall not deviate from the plans more than  $\pm 2$   
46 inches.

47 After the concave depressions are milled into the pavement  
48 surface, use a power broom or sweeper/vacuum to collect the waste  
49 material resulting from the milling operations. Seal the entire surface of  
50 milled rumble strips with emulsified asphalt. Refer to Section 407 – Tack  
51 Coat for material specification and application procedure.  
52

53 Contractor shall dispose the waste material as directed by the  
54 Engineer at no increase in contract price or contract time.  
55

56 **615.04 Measurement.** The Engineer will be paid on a contract lump sum  
57 basis. Measurement for payment will not apply.  
58

59 **615.05 Payment.** The Engineer will pay for the accepted milled rumble strip  
60 on a contract lump sum basis. Payment will be full compensation for the work  
61 prescribed in this section and the contract documents.  
62

63 The Engineer will pay for the following pay item when included in the  
64 proposal schedule:  
65

66 Pay Item	67 Pay Unit
68 16-Inch Milled Rumble Strip, Centerline	69 Lump Sum"

70  
71  
72  
73 **END OF SECTION 615**