1	Amend Section 609 - Curb and/or Gutter to read as follows:						
2 3 4	"SECTION 609A – PORTLAND CEMENT CONCRETE CURB AND GUTTER						
5 6 7	609A.01 Description. This section describes constructing or resetting portland cement concrete curb and gutter.						
, 8 9	Portland cement concrete curb and/or gutter are designated as follows:						
10 11 12	(1)	Cast-	in-place concret In-Place Concre In-Place Concre	ete Gutter,			
13 14	(2)	Type 3 - Preca	st Concrete Cu	rb			
15 16	(3)	Type 4 - Dowe	lled Concrete C	urb			
17 18	609A.02 M	aterials.					
19 20	Concrete, C	lass A				601	
21 22	Asphalt Cen	nent				702.01	
23 24	Bed Course	Material for Side	ewalks & Curbin	g		703.16(A)	
25 26	Joint Fillers					705.01	
27 28	Joint Mortar					705.02	
29 30	Reinforcing \$	Steel		•		709.01	
31 32	Precast Con	crete Curb and/o	or Gutter			712.05	
 33 34 35 36 37 38 39 40 41 42 43 	for highway pavements. substancesd highest record a sampler la before use.	substancesdeleterious to the pavement. Application rates shall be at the nighest recommended dosage stated on the label. The Contractor shall submit a sampler label containing the pertinent data for acceptance by the Engineer					
44 45	(A)	General.					

.

(1) Excavating. Excavate to required depth, remove unsuitable material, and compact subgrade to firm, even surface in accordance with Subsection 203.03(A)(5) – Subexcavation.

(2) Bed Course. Use aggregate for untreated base in accordance with Subsection 703.16(A) - Bed Course Material for Sidewalks and Curbing, as bed course material. Place bed course material a minimum of 4 inches in depth. Compact with at least three passes of lightweight mechanical tamper, roller, or vibratory system.

(3) Backfilling. After setting the curb, gutter, or curb and gutter, fill the remaining excavated areas with material accepted by the Engineer. Place and tamp accepted material in layers up to 6 inches in depth. Do not backfill until 24 hours after constructing joints.

(B) Precast.

(1) **Installing.** Set front top arris line to required line and grade. Fill and tamp spaces under curb with bed course material.

(2) Joints. Set precast blocks approximately 1/2 inch apart and fill joints with mortar. When constructed next to portland cement concrete pavement, align curb joints with pavement expansion joints. Provide 1/2-inch-wide expansion joint filler to cover entire end of curb. Attach expansion joint filler to end of curb with asphalt cement.

(C) Cast-in-Place.

(1) Forms. Use full-depth wood or metal forms that are straight, free from warp, and allow inspection of grade and alignment. Brace and secure forms to prevent alignment or grade deflection during placing of concrete.

(2) Placing. Moisten subgrade and forms immediately before placing concrete. Place the concrete in accordance with Section 503 - Concrete Structures. If curb or curb and gutter construction is stopped for more than 45 minutes, install construction joint.

Float concrete gutter surface and round exposed edges with edging tool. Before concrete has fully set, remove face form of curb and provide uniform finish with float and steel trowel. Broom finish other exposed surfaces longitudinally.

 When tying into existing curb, or curb and gutter, transition finish as required to match. Do not plaster surface.

(3) Sections. Construct weakened-plane joints, approximately 1/8-inch wide by 1/4 the gutter depth, in 15 foot sections.

When constructed next to portland cement concrete pavement, construct weakened-plane joints to match pavement weakened-plane joints.

(4) Expansion Joints. Form expansion joints at intervals shown in the contract documents using 1/2-inch thick preformed expansion joint filler shaped to cross section of curb, gutter, or curb and gutter. Construct additional expansion joints to match expansion joints in adjacent portland cement concrete pavement.

Construct expansion joints at structure abutments and at curb returns. Do not construct expansion joints within 20 feet of traffic island nose.

(5) Curing. Cure concrete immediately upon completion of finishing by continually moistening for three days, or by using membrane curing compound. Submit method and details of curing for acceptance.

(6) Curb Machine. Curb-forming machine accepted by the Engineer may be used as alternative method for concrete placement.

(7) **Construction Joints.** Construct construction joints at end of each day of placing concrete. Coincide construction joints with spacing of weakened plane joints. Coat dowels uniformly with thin film of heavy lubricating oil immediately before placement of concrete at joint. Insert and position dowels parallel to gutter surface. Provide firm support for dowels during concrete placement. Leave forms in place until concrete operations resume next to joint.

(D) Resetting Curb.

 (1) Salvage. Remove, store, protect, and clean curb to be reset. Replace lost, damaged, or destroyed salvaged curb.

(2) **Resetting.** Reset top arris line to required line and grade. Fill and tamp spaces under curb with bed course material. Set blocks approximately 1/2 inch apart and fill joints with mortar.

140	
141	(3) Cutting and Fitting. Cut and fit curb if necessary.
142	
143	609A.04 Method of Measurement. Curb, gutter, or curb and gutter will be
144	paid on a lump sum basis. Measurement for payment will not apply.
145	
146	609A.05 Basis of Payment. The Engineer will pay for the accepted curb, or
147	gutter, or curb and gutter on a contract lump sum basis. Payment will be full
148	compensation for the work prescribed in this section and the contract
149	documents.
150 151	The Engineer will pay for the following pay items when included in the
151	proposal schedule:
152	
155	Pay Item Pay Unit
155	
156	Curb, Type Lump Sum
157	
158	Gutter, Type Lump Sum
159	
160	Curb and Gutter, Type Lump Sum
161	Deact Outh Time
162	Reset Curb, Type Lump Sum"
163 164	
165	
165	
167	
168	END OF SECTION 609A