1 Make the following section a part of the Standard Specifications: 2 3 SECTION 694 – INERTIAL BARRIER SYSTEM 4 5 694.01 **Description.** This work includes furnishing and installing Inertial Barrier System at the prepared site shown in the plans according to the 6 7 requirements of the contract or as ordered by the Engineer. 8 9 694.02 Materials. The Inertial Barrier System shall consist of the 10 following: 11 12 **Container.** The inertial Barrier shall consist of modules in 200, (A) 400, 700, 1400, and 2100 lbs. sizes. 200, 400, 700, and 1400 lbs. 13 modules shall consist of a container molded in one piece with a 14 minimum capacity of 21 cubic feet. The material shall be durable, 15 weather proof, and shall be formulated to resist deterioration from 16 17 ultraviolet rays. The color shall be vellow. This model must be of continuous molded construction and be nestable. The modules shall 18 be designed and manufactured from a frangible polyethylene material, 19 20 which shall shatter upon impact to permit dispersion of the sand mass 21 container within. 22 23 **(B) Lid.** Each module shall have a black lid, which locks securely over the top lip of the outer container. Material shall be durable, 24 weatherproof, and shall be formulated to resist deterioration from 25 26 ultraviolet rays. 27 Insert. All 200, 400, and 700 lbs. modules will require a cone-28 (C) 29 shaped supporting insert used to support various sand masses. Cone inserts shall be of one-piece molded construction and be nestable. 30 31 32 **Sand.** Sand placed into these modules should be washed concrete (D) sand conforming to ASTM-C-33 or equal and as specified by the 33 34 Manufacturer's requirements. 35 36 Each Inertial Barrier System array shall be configured to provide a satisfactory average rate of deceleration (8 g's maximum preferred for 37 each row) for errant vehicles in the weight ranges of 1810 to 4410 lbs. 38 The inertial barrier system shall meet the requirements of NCHRP 350 for 39 the appropriate Test Level (TL-2 for Low Speed Design Roadways and 40 TL-3 for High Speed Design Roadways) and for nondirective gating crash 41 cushions. For impact vehicles weighing between 1810 and 4410 lbs. and 42 traveling at speeds of up to 62 mph for TL-3 (44 mph for TL-2), the 43 44 maximum 24-inch occupant fail space velocity shall be less than 39 ft/sec and the vehicles' highest 10 millisecond occupants' ride-down acceleration 45 shall be less than 20 g's. 46

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- 48 The center of gravity of each properly-filled module shall be at a
  49 height which will aid in controlling the pitch of standard passenger
  50 vehicles.
  - The components of the modules shall interface to prevent leakage of sand contained therein. The interface shall, however, permit drainage of excess water contained within the sand mass.

56 **Construction Requirements.** The Contractor shall submit 694.03 57 7 days following the Award of Contract, a written certification to the Engineer stating that the crash cushion to be furnished satisfies the 58 requirements of NCHRP 350 with the appropriate Test Level (TL-2 for Low 59 Speed Design Roadways and TL-3 for High Speed Design Roadways). 60 The Contractor shall also provide a copy of the FHWA approval letter 61 stating that the system satisfies the requirements of NCHRP 350 for the 62 appropriate Test Level. 63

Placement of the modules within an array and the geometric design
of the array shall be as shown on as-built plans for the appropriate
locations, as indicated by the manufacturer's specifications or as ordered
by the Engineer based on the design speed of the roadway. In locations
where the barrier system separates two roadways, the barrier array and
geometric design shall be based on the higher design speed of the two
roadways.

After the completion of the project, the sand will be removed and disposed from each module and each empty module shall be hauled as directed by the Engineer. Prior to hauling, each module shall be cleaned and nested together for transport.

**694.04 Method of Measurement.** The Engineer will measure the Inertial Barrier System per each.

694.05 81 **Basis of Payment.** The Engineer will pay for the accepted 82 quantities of Inertial Barrier System, of the types specified in the proposal 83 schedule, per each. The price includes full compensation for submitting a list of materials and equipment to be incorporated in the work; written 84 certifications and approval letters; grading; furnishing, installing, and 85 86 compacting aggregate subbase; furnishing, assembling, and installing an Inertial Barrier module with sand; removal & disposal of sand, cleaning 87 and hauling the empty modules as specified in the proposal after 88 89 completion of the project; and furnishing labor, materials, tools, equipment, and incidentals necessary to complete the work. 90 91

The Engineer will make payment under:

94 Pay Item

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Pay Unit

98 99	END OF SECTION 694	
97		
96	Inertial Barrier System	Each"
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