

Amend **Section 621 - Traffic Control Signs** to read as follows:

"SECTION 621 - TRAFFIC CONTROL SIGNS

621.01 Description. This work includes furnishing and installing reflector markers, object markers, signs, route markers, construction signs, and incidental work necessary to complete the work.

621.02 Materials. Materials shall conform to the following:

Signs	712.20
Reflector Marker	712.21
Sign Posts	713.11
Fasteners for Signs	713.12

Retroreflective sheeting type shall conform to ASTM Designation D 4956-89 or as amended according to Subsection 712.20.

621.03 Construction Requirements.

(A) Sign Supports. Install permanent signs on posts as specified in the contract. Set the posts plumb at the required locations.

(1) Sign Posts. Use flange channel posts or 12 or 14 gauge square tube posts of the size specified in the plans for:

- (a)** Regulatory, warning, and construction signs,
- (b)** Route marker assemblies.

(2) Reflector Marker And Type II Object Marker Posts. Reflector marker and Type II object marker posts shall be either metal posts or flexible delineator posts as specified in the contract. Zinc-coat the metal posts. The metal post shall be 1.12 pounds per foot flanged channel posts or one and a half inch, 12 or 14 gauge square tube posts.

(B) Reflector Marker. Make the reflector marker according to the dimensions and notes shown in the contract:

(1) Reflector markers RM-2 and RM-3 shall be either:

- (a) Type III or IV retroreflective sheeting markers,
 - (b) Glass sphere reflector markers with four inch by five inch reflector units, or
 - (c) Plastic prismatic reflector markers with three inch diameter reflector units.
- (2) Reflector marker RM-4 shall be a Type III or IV retroreflective sheeting marker.
- (3) Reflector marker RM-5 shall be a Type III or IV retroreflective sheeting marker.

(C) Type II Object Marker. Make Type II object markers according to the dimensions and notes shown in the contract. Reflective sheeting material shall conform to Subsection 712.20(C)(4) - Type III or IV Retroreflective Sheeting.

(D) Splicing of Sheet Reflecting Material. When using reflecting material as a background or signs with sheet aluminum backing, the Engineer will not allow splicing on legends. The reflecting material shall be of one piece whenever the sign dimensions are four feet by six feet or less.

(E) Removal of Existing Signs. Remove, clean, and store the existing regulatory, warning, expressway, destination and directional signs and markers that the Contractor will not incorporate in the completed project at a location as ordered by the Engineer. The Engineer will decide which items are for disposal or storage.

(F) Labeling of Signs. Label the back of each new sign installed with the following information:

- (1) Route Number,
- (2) Mile Post (same as the existing sign), and
- (3) Date (date the Contractor installs the sign).

The labeling shall be one inch high numbers using a black permanent felt-tipped marker.

(G) Construction Signs. Erect construction signs at the beginning of project and at the end of project at the location indicated by the Engineer. These signs shall remain for the duration of the highway project. Maintain

these signs. Place these signs besides the required traffic control signs called for in Section 645 - Traffic Control.

The construction signs shall be new and become the property of the Contractor.

621.04 Method of Measurement. The Engineer will measure signs and markers per each.

The Engineer will not measure for removing, cleaning, stacking, and delivering of existing signs, markers, and posts that will not be incorporated in the completed highway for payment.

621.05 Basis of Payment. The Engineer will pay for the accepted regulatory and warning signs, object markers and route markers at the contract unit price per each complete in place. The price includes full compensation for excavating and backfilling, furnishing and installing materials, labeling; and furnishing equipment, tools, labor and incidentals necessary to complete the work.

The Engineer will pay for the accepted construction signs at the contract unit price per each, complete in place. The price includes full compensation for sign panels, posts, nuts, bolts, washers, base support, brackets and necessary hardware, labors, tools, equipment and incidentals necessary for the installation, maintenance, removal, cleaning, delivering, and storing of the signs with posts.

The Engineer will not pay for removal and delivery of existing signs and markers that will not be incorporated in the completed highway separately. The Engineer will consider them incidental to the various contract items.

The Engineer will make payment under:

Pay Item	Pay Unit
Reflector Marker _____	Each
Type B Route Marker Assembly	Each
Construction Sign With Two Posts	Each
Type II Object Marker with Steel Post	Each

END OF SECTION