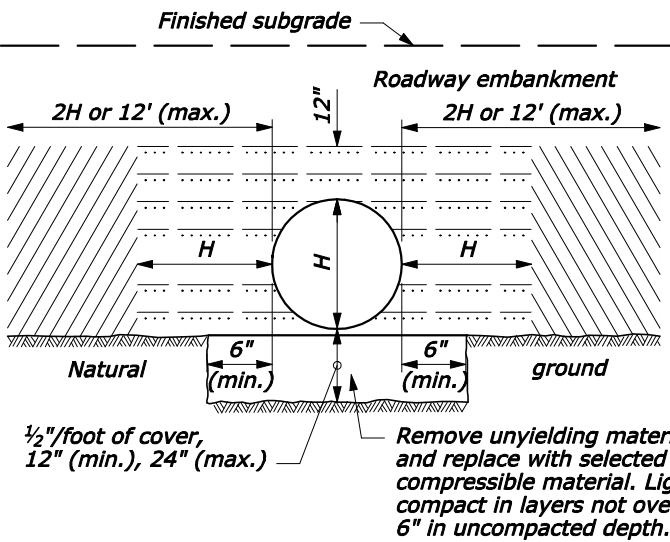
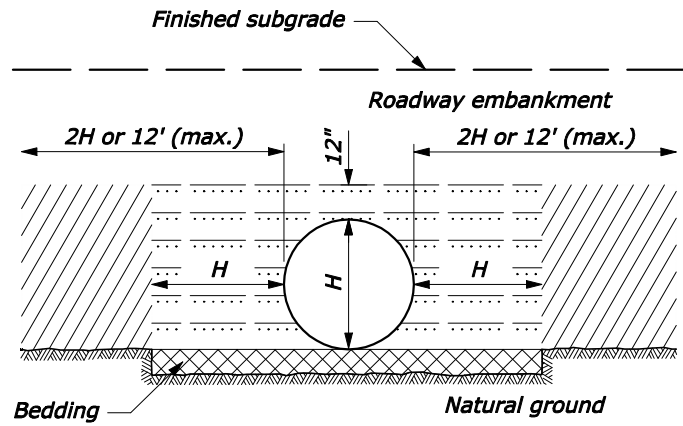


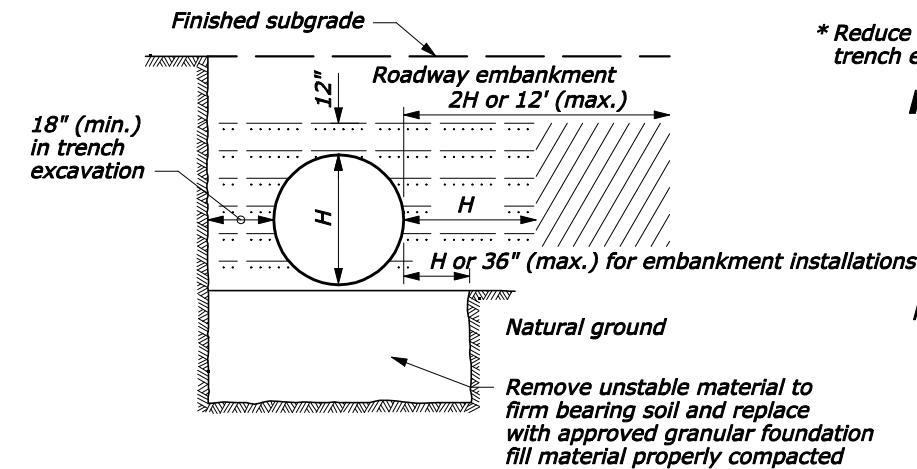
**ABOVE NATURAL GROUND**



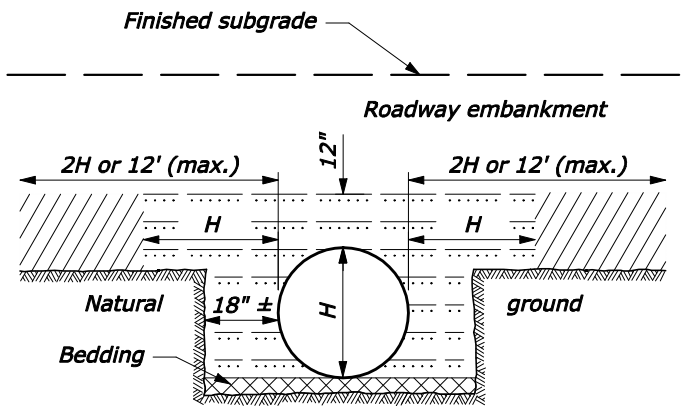
**ON UNYIELDING MATERIAL**



**ON NATURAL GROUND**



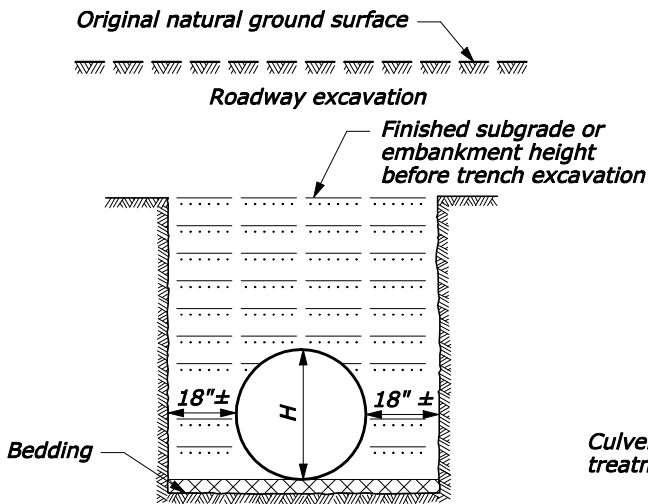
**ON UNSTABLE MATERIAL**



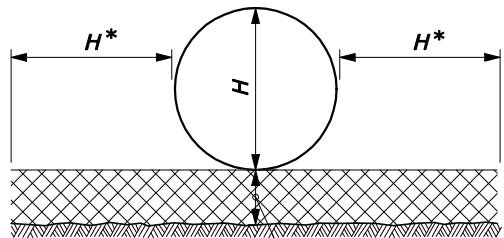
**ABOVE AND BELOW NATURAL GROUND**

- Bedding material (uncompacted)
- Embankment material placed in layers not exceeding 6" compacted depth.
- Compacted backfill material placed in layers not exceeding 6" compacted depth meeting the following:
- Metal Pipe: Maximum particle size = 3"
  - Soil classification: A-1, A-2, or A-3
  - Plastic Pipe: Maximum particle size: 1 1/2"
  - Soil classification: A-1, A-2-4, A-2-5, or A-3
  - Or lean concrete backfill in accordance with Section 614.

**BELOW NATURAL GROUND OR TRENCH EXCAVATION IN EMBANKMENT**



BEDDING DEPTH	
PIPE SIZE (H)	DEPTH
12" to 54"	4"
> 54"	6"



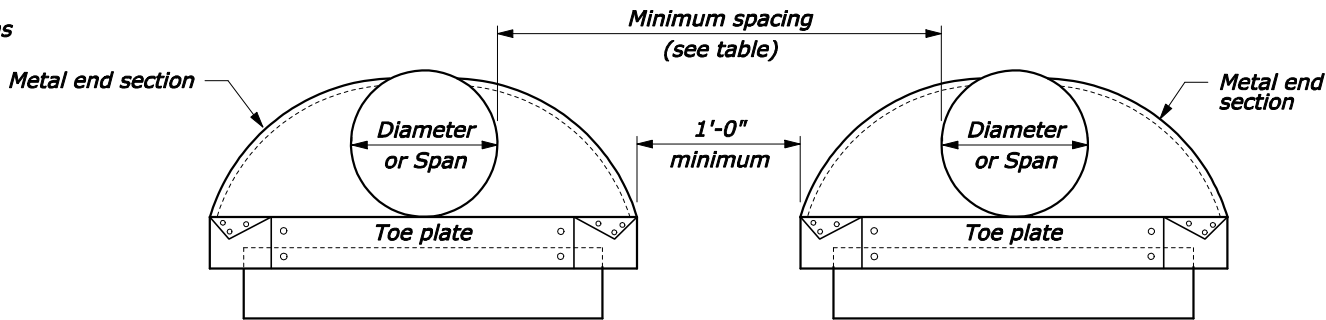
\* Reduce to 18" for trench excavations

**PIPE BEDDING**

MINIMUM SPACING	
DIAMETER or SPAN	SPACING
UP to 48"	24"
48" and UP	Half diameter or span OR 36" whichever is less

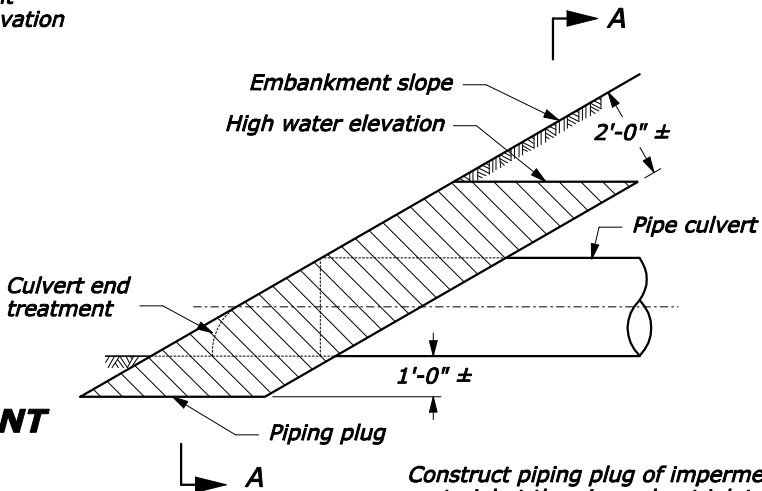
**NOTE:**

- When directed, camber pipe culverts upward from a chord through the inlet and outlet inverts an ordinate amount equal to 1% of the pipe length. Develop camber on a parabolic curve. If the midpoint elevation on the parabolic curve as designed exceeds the elevation of the inlet invert, reduce the amount of camber or increase the pipe culvert gradient.
- H equals the diameter of all round pipe culverts or the rise dimension of all pipe arch culverts.



**ELEVATION**

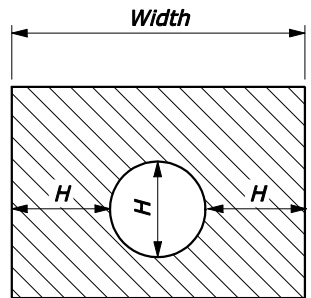
**MULTIPLE PIPE INSTALLATION**



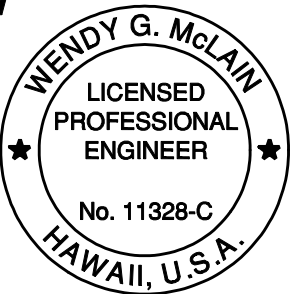
Construct piping plug of impermeable backfill material at the pipe culvert inlet where granular material is used for backfill. Width may be adjusted to tie into impervious material.

**PIPING PLUG**

NO SCALE



**SECTION A-A**



THIS WORK WAS PREPARED BY ME OR UNDER MY SUPERVISION.

SIGNATURE: Wendy G. McLain

EXPIRATION DATE OF THE LICENSE: 4/30/2016

U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION FEDERAL LANDS HIGHWAY	
U.S. CUSTOMARY STANDARD	
<b>METAL AND PLASTIC PIPE CULVERT BEDDING</b>	
STANDARD APPROVED FOR USE 12/1993 REVISED: 4/1994 6/2005	STANDARD 602-3