

1 Make the following section a part of the Standard Specifications:

2  
3 **“SECTION 621 – ENHANCED VEHICLE CLASSIFICATION SYSTEM**

4  
5 **621.01 Description.** This work includes furnishing labor, materials, tools,  
6 machinery, and equipment necessary to install a new Enhanced Vehicle Classification  
7 System (EVC System) complete in place according to the Contract. The Contractor  
8 shall make improvements as shown in the Contract, including the following:

9  
10 **(A)** Provide for traffic counting and classification operations by installing  
11 classification sensors (piezoelectric sensors), vehicle detector inductance loops  
12 (loop sensors), conduit, cable wiring, EVC controller cabinet(s), and electrical  
13 and communications service.

14  
15 **(B)** Install the electrical and communications service and metering facilities  
16 and pay for the electric company's and the communications company's services.  
17 The Contractor shall coordinate service agreements with the respective electric  
18 company, communications company, and the respective State of Hawaii  
19 Department of Transportation District Engineer.

20  
21 **(C)** Provide underground conduit systems including trenching and structural  
22 excavation. Furnish and install pull boxes. Provide backfilling and restoration  
23 work required to install the EVC System and restore other improvements at the  
24 site.

25  
26 **(D)** Coordinate work with and arrange for inspection of work by the Engineer.  
27 Arrange for a representative from the piezoelectric sensor's manufacturer to  
28 supervise installation of piezoelectric sensors.

29  
30 **(E)** Conduct required testing of the loop sensors and piezoelectric sensors.  
31 Submit acceptance test procedures and criteria for acceptance test results to the  
32 Engineer. Notify the Engineer a minimum of 1 week before the date scheduled  
33 for testing.

34  
35 **(F)** Turn over to the Engineer one complete and operating EVC System  
36 according to the Contract.

37  
38 Furnish and install incidental parts necessary to complete the EVC System as though  
39 such parts were in the Contract.

40  
41 **621.02 Materials.** Electrical equipment shall conform to the NEMA Standards  
42 and this Contract. Materials and workmanship shall conform to the National Electric  
43 Code (NEC), General Order Nos. 6 and 10 of the Hawaii Public Utilities Commission,  
44 ASTM standards, the ANSI, and applicable revisions for all the above codes, standards,  
45 and local ordinances that may apply.

47 **(A) Piezoelectric Sensors (Piezo Sensors).**

48  
49 **(1)** Piezo sensors shall meet the following conditions:

50  
51 **(a)** Be Class I BL Weigh-in-Motion unencapsulated piezoelectric  
52 sensors.

53  
54 **(b)** Have a minimum operating life of 1 year from the date of  
55 acceptance.

56  
57 **(c)** Meet the requirements as outlined in the FHWA document A  
58 *Summary of Vehicle Detection and Surveillance Technologies Used*  
59 *in Intelligent Transportation Systems*.

60  
61 **(d)** Be of the length shown in the Contract documents (or as  
62 determined by the Engineer).

63  
64 **(e)** Be manufactured complete with the piezo sensor lead cable  
65 and the sensor itself as one integral unit.

66  
67 **(f)** Have a 16 gauge, flat, braided, silver plated copper wire  
68 center core that is spiral-wrapped by PVDF piezoelectric film.

69  
70 **(g)** Have an outer sheath of 0.16-inch thick brass meeting CDA-  
71 260, as required by ASTM B587-88, *Standard Specification for*  
72 *Welded Brass Tube*.

73  
74 **(h)** Be approximately 0.26 inches wide, with a maximum  
75 thickness of 0.063 inch (plus/minus 0.005 inch).

76  
77 **(i)** Have insulation resistance between core and shield greater  
78 than 500 megaohms.

79  
80 **(j)** Have a nominal piezoelectric coefficient greater than or  
81 equal to 20 pC/N.

82  
83 **(k)** Have designs and installation techniques proven reliable in  
84 conditions (soil and environmental) similar to those in Hawaii.

85  
86 **(l)** Be able to withstand at least 1 million cycles.

87  
88 **(m)** Have a compatible interface with the electronics housed in  
89 the EVC cabinet(s) to perform the applications required for the EVC  
90 System.  
91

- 92 (n) Include all mounting hardware and PU200 piezo installation  
93 resin (or equivalent) used for installation.  
94
- 95 (2) The piezo sensor lead cable to the EVC cabinet(s) shall meet the  
96 following conditions:  
97
- 98 (a) Be manufactured complete with the piezo sensor lead cable  
99 and the sensor itself as one integral unit.  
100
- 101 (b) Be RG58 type, rated for underground direct burial.  
102
- 103 (c) Have an outer jacket of 0.187 inch outside diameter.  
104
- 105 (d) Have a nominal capacitance of at least 27 pF/ft.  
106
- 107 (e) Be field measured so that the length of piezo sensor lead  
108 cable ordered suits the installation conditions.  
109
- 110 (f) Be sufficiently long to reach the EVC cabinet(s) with at least  
111 an additional 12 inches extra slack within the cabinet(s). Excess  
112 piezo lead cable, beyond the 12 inches of slack, shall be trimmed in  
113 the field during installation.  
114
- 115 (g) The maximum length of piezo passive cable shall be 300  
116 feet and splicing of the piezo sensor lead cable will not be allowed  
117 under any condition.  
118
- 119 (3) The supplied PU200 piezo installation resin (or equivalent) shall  
120 meet the following conditions:  
121
- 122 (a) Be suitable for installation in both Asphalt Concrete and  
123 Portland Cement Concrete pavements.  
124
- 125 (b) Have a short curing time (less than 75 minutes) to minimize  
126 lane closure time.  
127
- 128 (c) Be of sufficiently thick consistency to prevent 'running' when  
129 being applied in saw cuts.  
130
- 131 (d) Be uniform in consistency such that particulate matter within  
132 the sealant does not separate or settle.  
133
- 134 (e) Be approved by the piezo sensor manufacturer and the  
135 Engineer.  
136

- 137 (4) An appropriate in-road Temperature Sensor shall be supplied to  
138 provide temperature correction data for the piezo sensors. The  
139 temperature sensor shall be an in-road sensor, as approved by the  
140 Engineer.  
141

142 **(B) Loop sensors.**  
143

- 144 (1) Loop sensor wire shall meet the following conditions:  
145

- 146 (a) Be 14 AWG stranded THHN.  
147  
148 (b) Be 600 Volts rated.  
149  
150 (c) Be IMSA Spec.51-3 certified.  
151  
152 (d) Be tested at the factory prior to shipment.  
153  
154 (e) Include installation materials and loop sealant for installation.  
155

- 156 (2) Loop sensor home-run cables shall meet the following conditions:  
157

- 158 (a) Be polyethylene insulated.  
159  
160 (b) Be stranded-tinned-copper 14 AWG.  
161  
162 (c) Be a 2-conductor cable.  
163  
164 (d) Have a stranded-tinned-copper drain wire.  
165  
166 (e) Be aluminum–polyester shielded.  
167  
168 (f) Be polyethylene jacketed.  
169  
170 (g) Be 600 Volts rated.  
171  
172 (h) Be IMSA Spec. 50-2 certified.  
173  
174 (i) Be tested at the factory prior to shipment.  
175  
176 (g) Be sufficiently long that the loop sensor home-run cable is  
177 one piece that reaches all the way from the pull box (where it is  
178 spliced to the twisted-pair of loop wires) to the cabinet(s). The cable  
179 length shall allow for a service loop of 5 feet of extra slack in pull  
180 boxes for each loop sensor home-run cable, and an extra 12 inches  
181 slack inside the cabinet(s). Splicing of the home-run cable to the

twisted-pair of loop wires shall only be allowed at the closest pull box to the loop. Splicing must be done by use of a splice kit.

(3) The supplied loop sealant shall meet the following conditions:

(a) Shall be compatible with IMSA Spec. 51-3 loop detector wire.

(b) Be manufactured as ready to install and not require any mixing.

(c) Be suitable for installation in both Asphalt Concrete and Portland Cement Concrete pavements.

(d) Have a short curing time (less than 75 minutes) to minimize lane closure time.

(e) Be uniform in consistency such that particulate matter within the sealant does not separate or settle.

(f) Be approved by the Engineer.

(C) **Backer Rod.** The Contractor shall use 3/8-inch to 1/2-inch diameter backer rod to secure loop sensor wires and twisted-pair loop lead-in wires at the bottom of saw cuts as shown on Contract documents.

(D) **Conduits.** The Contractor shall use steel electrical conduits for all exposed construction. PVC conduits shall be used for all underground construction. All new direct-burial PVC conduits shall be Schedule 80. PVC conduits under pavement and at utility crossings shall be concrete encased. Concrete-encased PVC conduits can be Schedule 40. Trenched conduits shall conform to Standard Plan TE-36 or as directed by the Engineer.

(1) **Steel Conduits.** Steel conduits shall meet the conditions of Section 712-21 (A) of the Standard Specifications.

(2) **PVC Conduits.** PVC conduits shall meet the conditions of Section 712-21 (B) of the Standard Specifications.

(3) **Conduit Sealing Compound.** Conduit sealing compound meet the conditions of Section 712-21 (E) of the Standard Specifications.

(E) **EVC Cabinet(s).** New EVC cabinet(s) shall consist of ground-mounted cabinet(s) similar to an M Type cabinet, capable of housing all required communications and control equipment necessary for the EVC System.

(F) **Power.** Provide power connection to cabinet(s) according to the Contract documents.

(1) **Power from Utility Company.** Where required by the Contract documents, if the site has available electrical utilities, the electric power shall be supplied in accordance with the respective power company's requirements for electrical service.

(2) **Power from Solar Assembly.** Provide solar power to the cabinet(s) at locations specified in the Contract documents.

(a) Power to cabinet(s) shall be provided via two sealed 12-Volt, 115 Amp Hour batteries connected from a solar panel and pole assembly.

(b) The Contractor shall provide a complete solar panel assembly for each cabinet or as required by the Contract documents. A complete solar panel assembly consists of a minimum of one solar panel, associated supports, pole, concrete foundation, and wiring to the EVC cabinet(s).

(c) Each solar panel assembly shall have a minimum peak output of 150 watts per panel, or as required by the Contract documents.

(d) The Contractor shall submit shop drawings of a complete solar panel assembly prior to ordering materials. Shop drawings shall include information on pole, foundation, wiring, solar panels, and associated supports. Solar assembly pole(s) shall be no more than 20 feet from cabinet(s).

(G) **Excavation Warning Signs.** The Contractor shall furnish and install warning signs and appropriate mounting adjacent to the sensor lead-in cable runs or as close as possible to the cables as indicated in the Contract documents. Signs and mountings shall conform to the requirements of Section 750.02 - Sign Posts, of the Standard Specifications and Standard Plan TE-01, and Contract documents. Sign posts shall be no more than 20 feet from cabinet(s). Signs shall be a minimum of 12 inches by 18 inches. Bottom of signs shall be at 8 feet above finished grade. Sign text shall read as follows:

WARNING  
BURIED TRAFFIC MONITORING LINES  
NOTIFY HWY-PLANNING BRANCH AT  
(808) 587-6352 BEFORE DIGGING/EXCAVATION

The first line shall be a minimum of 2 inches in height. Subsequent lines of text shall be 1 inch in height. No border is necessary, but a margin of 1/4 inch shall be maintained. For the letters and background, use black and yellow paints, respectively. The first line of text shall be centered. Subsequent lines shall also be centered; however, the Contractor shall have the option to move the wording within these lines to allow for best fit. Furnishing warning signs, mounting, and installation shall be incidental to the Contract.

- (H) **Pull Boxes and Covers.** Pull box covers shall be labeled TRAFFIC MONITORING. This label shall be cast or molded into the cover material and not just marked on the cover surface. Pull boxes and covers shall be rated for the largest potential vertical vehicle loads they might encounter, according to their position in shoulders, medians, and traffic lanes, or by direction of the Engineer and as shown in the Contract documents.
- (I) **Other Materials.** Other materials shall meet the requirements specified in the following sections of the Standard Specifications:

Structural Concrete	Section 601
Reinforcing Steel	Section 602
Trench Backfill Material	Subsection 703.21
Concrete Pull Box	Subsection 712.06(B)

### **621.03 Construction Requirements.**

- (A) **Equipment List and Drawings.** Submit within 7 days following Contract award, two copies of materials and equipment purchase requisition, including copies of the equipment list, manufacturer's brochures, catalog cuts, and shop drawings to the Engineer for acceptance.

Order materials and equipment immediately upon acceptance by the Engineer. If the Contract award is rescinded by the Department after ordering of materials and equipment, the Department will purchase ordered materials and equipment at cost based on invoices. Purchase price will include transportation cost and applicable State excise taxes. Purchase price will not include profit.

Upon completion and acceptance of work, submit an 'As Built' or corrected plan showing in detail any construction changes per Section 648 – Field Posted Drawings.

- 320       **(B) Excavation and Backfill.** Excavate and backfill in accordance with  
321       Section 204 – Excavation and Backfill for Miscellaneous Facilities. Place  
322       the material from the excavation to prevent damage and obstruction to  
323       vehicular and pedestrian traffic and interference with surface drainage.  
324
- 325       **(C) Installation.** The Contractor shall notify the State and schedule a meeting  
326       at least 14 days prior to any construction activity. The State shall install  
327       new traffic monitoring equipment and electronics in the cabinet(s) after the  
328       installation of the cabinet(s) and sensors. Installation of sensors shall  
329       occur after any and all grinding and or milling of the finished pavement  
330       surface.  
331
- 332       **(1) Piezo Sensors.**  
333
- 334               **(a)** Installation shall be supervised by the piezo sensor  
335               manufacturer's representative.  
336
- 337               **(b)** Construction shall reflect the number and configuration for  
338               the piezo sensors as shown in the Contract documents.  
339
- 340               **(c)** Piezo sensors and leads shall be installed at least 18 inches  
341               away from cracks, potholes or joints within the pavement. If the  
342               finished pavement at the installation site has cracks, potholes or  
343               joints, the number and configuration of piezo sensors shall be  
344               modified.  
345
- 346               **(d)** Piezo sensors shall be installed within the roadway, two  
347               each per lane, in both traffic directions. Refer to the configuration  
348               shown in the Contract documents.  
349
- 350               **(e)** If the sensor configuration needs to be modified, the  
351               Contractor shall inform the State 14 days before the start of  
352               construction and submit Shop Drawings of the revised configuration  
353               for approval.  
354
- 355               **(f)** Use a 3/4-inch thick saw blade to make a 3/4-inch wide by 2-  
356               inch deep slot for the piezo sensor in a single pass of the saw. The  
357               slots shall be made as shown in the Contract documents, or as  
358               approved by the Engineer.  
359
- 360               **(h)** Use a 1/4-inch thick blade to make a 1/4-inch wide slot for  
361               the piezo sensor lead cable. The depth of the slot shall be as  
362               shown on the Contract documents.  
363
- 364               **(i)** Saw cuts shall be made by wet cutting. Dry cutting shall not  
365               be allowed.



(j) Clean away collected dust, dirt, and refuse promptly after saw cutting is done. The saw cuts shall be cleared by water applied by pressure washer. Residual water within the saw cuts shall be vacuumed by use of a wet/dry vacuum. The saw cuts shall then be dried by air compressor. Flame torches shall not be used to dry saw cuts. After the slots are dried, any remaining debris stuck within the slot must be removed. The saw cuts must be completely clean and dry before inserting the piezo sensors and lead-in cables.

(k) Inspect saw cuts before inserting the piezo sensors. If any additional debris or moisture is observed, use compressed air to dry the slots and remove any additional debris before proceeding with installation.

(l) Piezo sensors shall be tested and cleaned prior to installation according to manufacturer's installation instructions.

(m) Lay piezo sensor in saw cut at 1-1/4 inch below the surface of the roadway or as recommended by the manufacturer. Install piezo sensor straight and flat in saw cut. Secure sensor in place along the entire length of the sensor in the slot by seating it in the slot with the clips provided in the sensor kit from the manufacturer. The clips shall be spaced 6 inches apart.

(n) Fill voids of the piezo sensor saw cuts with PU200 piezo installation resin (or equivalent) so that the piezo sensor is fully encapsulated. The PU200 piezo installation resin (or equivalent) shall be prepared in accordance with the manufacturer's instructions and shall result in a finish approximately 1/16 inch above the surface of pavement. Once the resin has sufficiently hardened, the epoxy sealant shall be ground flush with the road surface along the saw cut.

(o) Hot tar shall not be used.

(p) Provide a service loop of 5 feet of extra slack in pull boxes for each piezo lead cable.

(q) Trim piezo lead cables after allowing for an extra 12 inches of slack inside the EVC cabinet(s). Splicing to lengthen the piezo lead cable will not be allowed under any condition and spliced piezo lead cables will be rejected.

410 (r) The in-road temperature sensor shall be installed according  
411 to the manufacturer's installation instructions, as approved by the  
412 Engineer.

413  
414 (s) Provide adequate power for all test equipment to meet the  
415 detailed and specific requirements of the manufacturer for all tests  
416 required for certification and acceptance. Provide all necessary  
417 equipment to perform the required tests.

418  
419 (t) Traffic shall not be allowed on the completed system until  
420 the manufacturer's representative approves all conditions of the  
421 installation with the acceptance by the Engineer. Thereafter, testing  
422 in accordance with the manufacturer's requirements shall be  
423 completed before public traffic is allowed.

424  
425 **(2) Loop Sensors.**

426  
427 (a) Construction shall reflect the number and configuration of  
428 loop sensors as shown in the construction plans.

429  
430 (b) Loop sensors and their twisted-pair leads shall be installed  
431 at least 18 inches away from cracks, potholes or joints within the  
432 pavement. If the finished pavement at the installation site has  
433 cracks, potholes or joints, the number and configuration of the loop  
434 sensors shall be modified.

435  
436 (c) If the configuration of the loop sensors needs to be modified,  
437 the Contractor shall inform the State 14 days before construction  
438 and submit Shop Drawings of the revised configuration for  
439 approval.

440  
441 (d) Loops shall be installed two per lane to measure speed and  
442 length of the vehicles and to classify vehicles in conjunction with  
443 the axle detectors (piezo sensors). Install loop sensors such that  
444 they are centered in lanes relative to the final lane striping. Loop  
445 sensors not installed centered in each lane relative to the final lane  
446 striping shall be replaced correctly at no additional cost to the State.  
447 If lanes are less than 12 feet in width, the loop configuration may be  
448 specified as a non-centered configuration. Refer to the  
449 configuration specified in the Contract documents.

450  
451 (e) Use a 3/8-inch to 1/4-inch thick blade to make 4-inch deep  
452 slots for the loop saw cuts.

453  
454 (f) Saw cuts shall be made by wet cutting. Dry cutting shall not  
455 be allowed.

456  
457 **(g)** Clean away dust, dirt, and refuse promptly after saw cutting  
458 is done. The saw cuts shall be cleared by water applied by  
459 pressure washer. Residual water within the saw cuts shall then be  
460 vacuumed using a wet/dry vacuum. The saw cuts shall then be  
461 dried by air compressor. After the slots are dried, any debris stuck  
462 within the slot must be removed.

463  
464 **(h)** The loop sensor and lead wire shall be one continuous piece  
465 of wire, from the pull box, to the loop, around it four turns, and back  
466 to the pull box. The size of loops is specified in the Contract  
467 documents.

468  
469 **(i)** After laying the four turns of loop sensor wire in the bottom  
470 of the 4-inch deep saw cut, press 1-inch long pieces of backer rod  
471 in each foot around the loop, to anchor the wires in the bottom of  
472 the slot before applying the loop sealant. Place backer rod pieces  
473 on top of the loop leads as was done around the loops, to anchor  
474 the leads in the bottom of the collector saw cuts that run from the  
475 loops to the conduit entry point at the edge of the pavement.  
476 Backer rod shall be embedded at least 2 inches below the top of  
477 pavement. The backer rod shall be placed into the saw cut with a  
478 blunt object, such as a wooden stir stick. No sharp object, such as  
479 a screwdriver, shall be used to place backer rod into saw cuts.

480  
481 **(j)** Loop sealant shall be applied to saw cuts with an applicator  
482 gun so that there are no voids, completely filling the slot, and such  
483 that the sealant will cure flush with the road surface.

484  
485 **(k)** Twisted-pair loop leads shall be twisted five twists per foot  
486 from where they enter the roadside conduit to the pull box, where  
487 they will be spliced to the home-run cable. The twisting shall be  
488 completed prior to inserting the resulting twisted-pair loop lead into  
489 the conduit leading to the pull box.

490  
491 **(l)** A twisted pair of loop leads from one loop sensor shall not  
492 be twisted with the twisted pair from another loop sensor.

493  
494 **(u)** The twisted-pair lead-in wires from the loop sensors shall be  
495 spliced (as directed by the Engineer) to new home-run cables at the  
496 closest pull box to the loop, using a splice kit. The splice kit shall be  
497 used in accordance with the manufacturer's specifications. The  
498 splice shall be inspected by the Engineer before acceptance. Splice  
499 points of cables must be suspended near the top of the pull box  
500 with a j-hook or equivalent.  
501

(v) Provide a service loop of 5 feet of extra slack in pull boxes for each loop sensor home-run cable.

(w) Trim loop sensor home-run cables after allowing for an extra 12 inches of slack inside the EVC cabinet(s).

(m) HDOT or its representative will make the final connection inside the EVC cabinet(s); however, the Contractor shall label the wires clearly to identify traffic direction, lane number, and sequence of loops and piezo sensors in each lane per direction. All labeling at pull boxes and cabinet(s) must be consistent.

**(3) Pull Boxes.**

(a) Furnish and install new pull boxes as indicated in the Contract documents. Carefully excavate areas for pull boxes.

(b) Install new pull boxes so that covers are level with curb or sidewalk grade or 1 inch above existing ground.

**(4) Foundations.**

(a) Construct foundations as indicated in the Contract documents. Foundations within the clear zone, as defined by the *AASHTO Roadside Design Guide*, including anchor bolts, shall not extend more than 4 inches above the surrounding ground.

(b) Set forms true to correct line and grade. Use rigid forms, securely braced in place. Place conduit ends and anchor bolts in proper position and height and hold in place with rigid top template. In addition to rigid top template, hold anchor bolts in place by means of rigid bottom template made of steel. Bottom template shall provide proper spacing and alignment of anchor bolts near their bottom embedded end. Install bottom template before placing footing concrete. Anchor bolts installed more than 1:40 from vertical will be rejected. Hold conduit ends and anchor bolts in place by template until concrete sets. Cure concrete not less than 72 hours.

(c) Mix, place and cure concrete for foundations in accordance with Section 601 – Structural Concrete and Section 503 – Concrete Structures.

544                   **(5)    EVC Cabinet(s).**

545  
546                   Mount EVC cabinet(s) on foundation(s). Set cabinet(s) at required  
547                   locations as shown in the Contract documents or as ordered by the  
548                   Engineer.

549  
550                   **(6)    Conduits.**

551  
552                   **(a)**     Install new conduits to drain towards the pull box. Conduits  
553                   shall not drain towards the EVC cabinet(s).

554  
555                   **(b)**     Make directional changes in the conduits, such as bends  
556                   and changes to clear obstructions with curved segments using  
557                   accepted deflection couplings or with short lengths of straight  
558                   conduits and couplings. The deflection angle between two adjacent  
559                   lengths of ducts shall not exceed 6 degrees. The bends shall not  
560                   have a radius of less than 12 times the nominal size of the conduit.  
561                   The Contractor may use factory-made ells.

562  
563                   **(c)**     Cut the rigid PVC conduits with a hacksaw. Square and trim  
564                   the ends after cutting to remove rough edges. The connections  
565                   shall be of the solvent weld type. Make the solvent weld joints  
566                   according to the conduit manufacturer's recommendations and as  
567                   accepted.

568  
569                   **(d)**     Seal the ends of the conduit with plugs at the end of each  
570                   day of work, whenever problems interrupt the conduit installation  
571                   work, and whenever conduits are subject to submergence in water.

572  
573                   **(e)**     Keep the conduits clean during construction.

574  
575                   **(f)**     Conduits under pavement and at utility crossings shall be  
576                   trenched and concrete encased, per TE-36. Metallic Excavation  
577                   Warning Tape shall be placed above the conduit per TE-36.

578  
579                   **(g)**     Use only hand shovels in compacting concrete  
580                   encasements. Cure the concrete for at least 72 hours before  
581                   permitting vehicular traffic to run over the concrete.

582  
583                   **(h)**     Give the exterior portions of the direct-burial steel conduits  
584                   not encased in concrete two coats of asphaltic base paint.

585  
586                   **(i)**     The entire length of a conduit run between pull boxes or  
587                   between pull boxes and cabinets shall be of one type of material.  
588

The completed conduits shall be subject to a field test. Pass a bullet-shaped test mandrel about 14 inches long with a diameter 0.5 inch less than the inside diameter of the conduits through the entire length of each conduit run. The Engineer will consider scouring found on the mandrel deeper than 1/32 inch an indication of burrs and/or obstructions in the conduit run. Normal abrasion between the conduit line and bottom of mandrel is not an indication of burrs and/or obstructions in the conduit run. Remove such burrs and/or obstructions. Pass the test mandrel through again. Repeat the process until the Contractor gets a satisfactory result.

(j) Provide each conduit run with a No.10 gauge flexible, zinc-coated pull wire (or 1/8" polyester or polyolefin pull wire) extending through its entire length. Double an additional 5 feet back into the conduit at each end of the run. Conduits and sleeves entering pull boxes shall end flush in the wall with ends ground smooth. Plug the conduits and sleeves temporarily.

**(7) Wiring.**

(a) Wiring shall conform to the appropriate articles of the NEC. Arrange the wiring within assemblies and pull boxes neatly. Wiring installed underground must be in conduits—no direct burial. Before the final installation of cables in conduits, pull a wire brush, swab, and mandrel through each conduit, to ensure that extraneous matter has been removed, and to verify that the conduit system is clean and free from obstructions.

(b) Handle the cables with great care to avoid damage to the conductors or the jacket. Do not pull off and lay the cables on the ground before installation. Make the pulls in one direction only. Lubricants used shall be as recommended by the cable manufacturer or accepted by the Engineer. Do not leave wires or cables under tension nor tight against bushings or fittings.

(c) Remove damaged ends resulting from the use of pulling grips soon after pulling conductor and cable. Temporarily tape or cap cable ends to exclude moisture. The cable ends shall remain protected until the Contractor attaches the terminal equipment. The Contractor shall submit brochures for cable connections in terminal cabinet(s) for acceptance.

(d) The Contractor shall permanently tag and label all lead-in wires and cables in the EVC cabinet(s) and at pull boxes according to the Contract.

635 (D) **Bonding and Grounding.**

- 636
- 637 (1) Secure metallic conductor and cable sheaths and conduits
- 638 mechanically and electrically to form a continuous system.
- 639
- 640 (2) Ground system in accordance with the NEC and as specified
- 641 herein. Provide No. 8 AWG copper wire or equivalent copper strap
- 642 of same cross-sectional area for bonding and grounding jumpers.
- 643
- 644 (3) Ground conduits and neutral wires at service points as required in
- 645 accordance with the NEC, using No. 6 AWG or equal for grounding
- 646 conductors.
- 647
- 648 (4) Install copper-clad steel or pure copper ground rod, 5/8-inch
- 649 diameter by 8 feet long, inside cabinet foundation(s).
- 650
- 651 (5) Connect grounding rods with No. 6 AWG wire to No. 8 AWG
- 652 ground wire loop and power system neutral.
- 653
- 654 (6) On wood poles, ground equipment mounted less than 8 feet above
- 655 ground surface.
- 656

657 (E) **Power Service.**

- 658
- 659 (1) **Electrical Service.** If the EVC will be using available electrical
- 660 utilities, the electric power shall be constructed in accordance with
- 661 the respective power company's requirements for electrical service.
- 662
- 663 (2) **Solar Panel and Pole Assemblies.** If the EVC requires power
- 664 from one or more solar assemblies, each solar panel and pole
- 665 assembly shall be constructed as follows:
- 666
- 667 a) Each solar panel assembly shall be constructed to handle
- 668 winds up to 108 mph gusts without damage or permanent
- 669 deformation.
- 670
- 671 b) Solar panel(s) and associated supports shall be as specified
- 672 in construction plans.
- 673
- 674 c) Solar panel(s) shall be positioned to receive the maximum
- 675 daily exposure to the sun.
- 676
- 677 d) The seamless, round, non-tapered extruded aluminum pole
- 678 shall be furnished and installed on the foundation as shown
- 679 in the construction plans.
- 680

681           **(F) Inspection and Testing.**

682  
683           **(1) Before Installation.** The equipment shall be given requisite factory  
684 tests and inspected by the contractor upon receipt to determine that  
685 the workmanship and materials are free from defects.

686  
687           **(2) After Installation.**

688  
689           **(a)** After installation of piezo sensors, perform and furnish hard  
690 copy test results for each piezo sensor showing:

- 691  
692                   1) Resistance: The resistance shall be at least 1  
693                   megaohm.  
694  
695                   2) Capacitance: The capacitance shall range from 5 to  
696                   20 nanofarads.  
697  
698                   3) Dissipation Factor: The reading shall be less than  
699                   0.04.

700  
701           **(b)** After the installation of the loop sensors, perform and furnish  
702 hard copy test results for each loop sensor showing:

- 703  
704                   1) Induced voltage (V)  
705  
706                   2) f = Frequency of Loop (kHz)  
707  
708                   3) L = Inductance of Loop ( $\mu$ H)  
709  
710                   4) R = Resistance of Loop (ohm)  
711  
712                   5) Meg Test = Loop insulation resistance shall be  
713                   greater than 100 megaohms.

714  
715           Provide all testing equipment such as BK 875A or equivalent LCR  
716 meter, Fluke 75 or higher/equivalent multimeter, megohmmeter,  
717 and scope meter or oscilloscope for the above tests.

718  
719           Correct any defects discovered as a result of the sensor tests at no  
720 additional cost to the State.

721  
722           **(3) Acceptance of EVC System.** The EVC System shall not be  
723 accepted and payment shall not be made until the system has  
724 successfully met the required testing and test results have been  
725 submitted to the State within 30 calendar days from the completion  
726 of sensor installation.



(G) **Restoring Pavements and Other Improvements.** Restore to their original condition, existing pavements and other improvements, such as driveways, sidewalks, curbs, and gutters, disturbed by excavation. Use replacement material equal to or better in quality than existing materials. Match existing grades, thickness, texture, and color whenever applicable.

(H) **Warranty.** Provide new material and equipment for permanent construction. Furnish copies of manufacturer's warranty or warranties guaranteeing equipment free from defects in materials, design, and manufacturing, for not less than 12 months from the date of acceptance. Adjust or repair material and equipment under warranty within 24 hours from time of notification. Temporarily replace under-warranty material and equipment requiring factory corrections within 24 hours from time of notification. Install factory-corrected or new material and equipment no later than 30 days from time of notification.

**621.04 Method of Measurement.** The EVC System will be paid for on a lump sum basis. Measurement for payment will not apply.

**621.05 Basis of Payment.** The Engineer will pay for the accepted EVC System on a lump sum basis. Payment will be full compensation for the work prescribed in this section and the Contract documents.

The Engineer will pay for the following pay item when included in the proposal schedule:

Pay Item	Pay Unit
EVC System	Lump Sum

**END OF SECTION 621"**