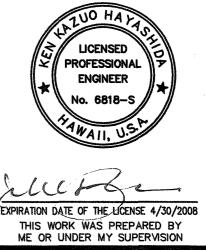


SECTION ALONG & CULVERT

Scale: 1" = 10'-0"



STATE OF HAWAII
DEPARTMENT OF TRANSPORTATION
HIGHWAYS DIVISION M.P. 33.75 CULVERT PLAN AND PROFILE

HAWAII BELT ROAD DRAINAGE

IMPROVEMENTS

Project No. 19FGH-01-07M

Date: APRIL 2007

Scale: AS NOTED

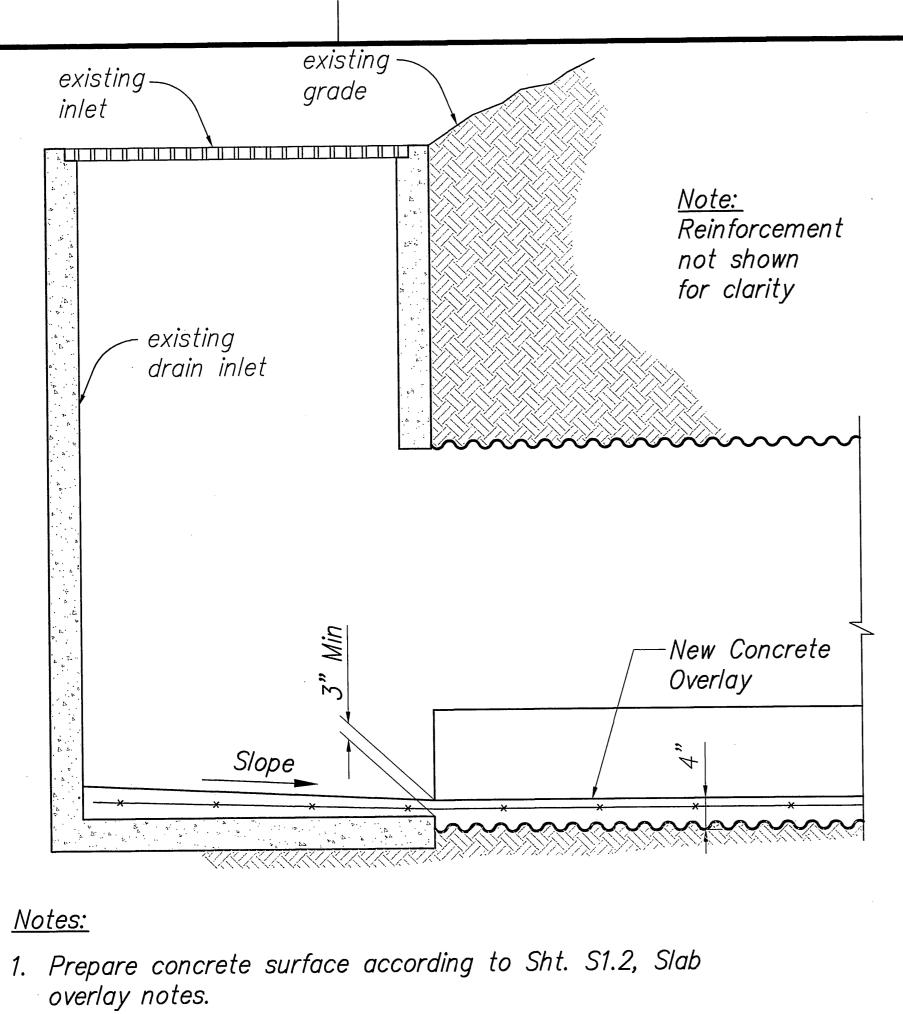
SHEET No. S7.1 OF 51 SHEETS



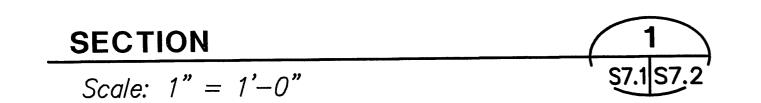
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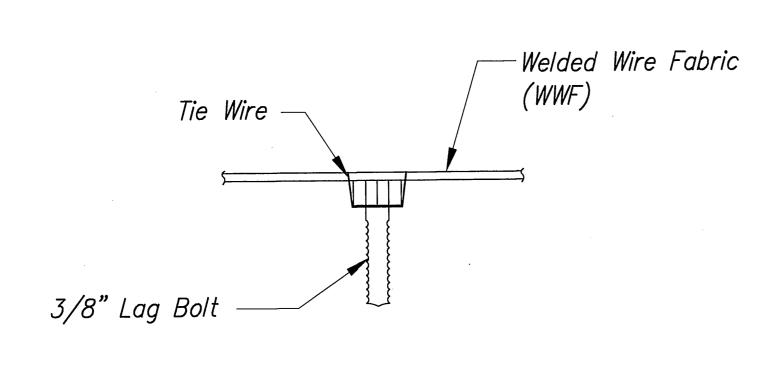
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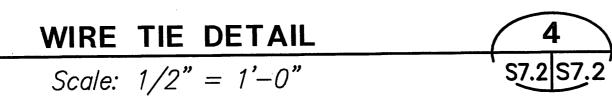
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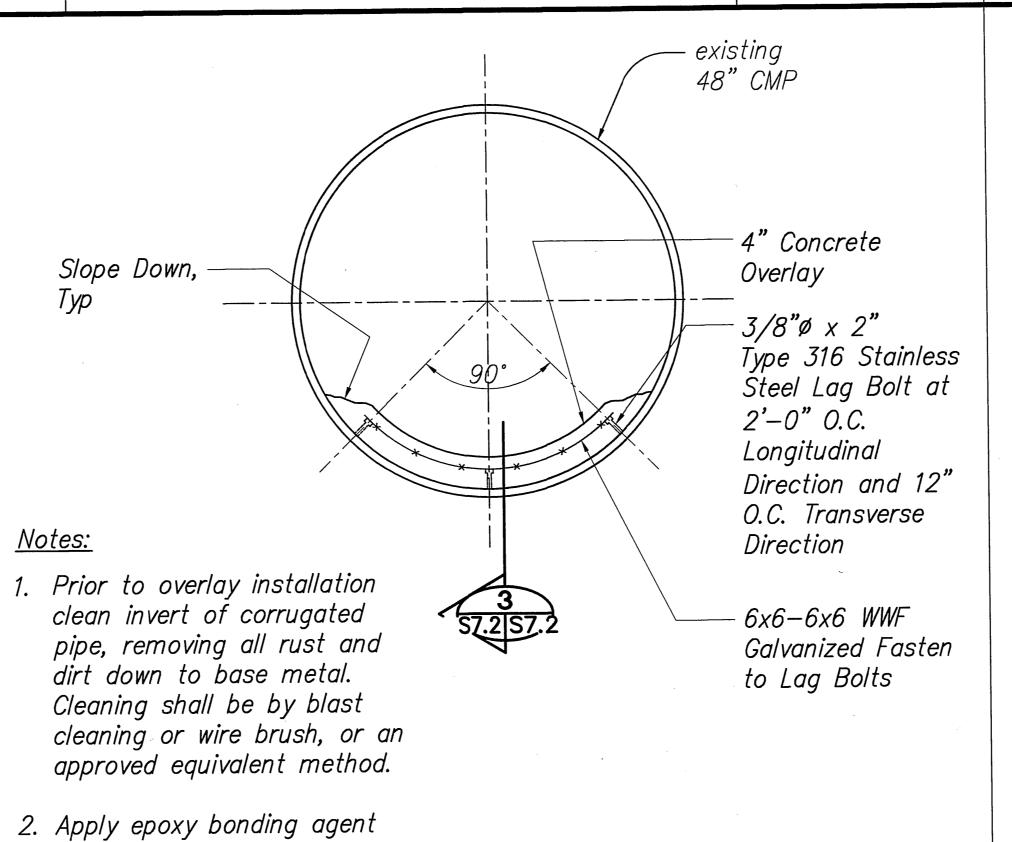


- 2. Apply bonding agent prior to placing concrete.





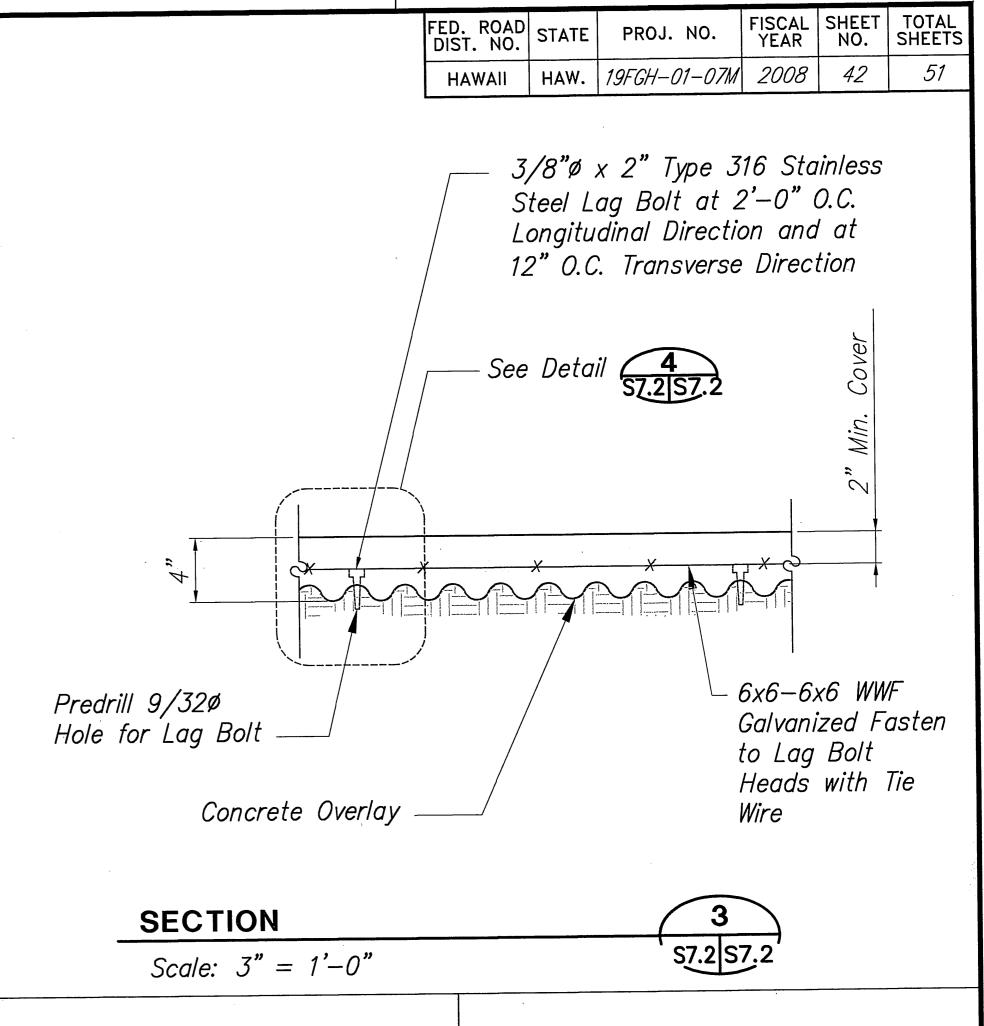


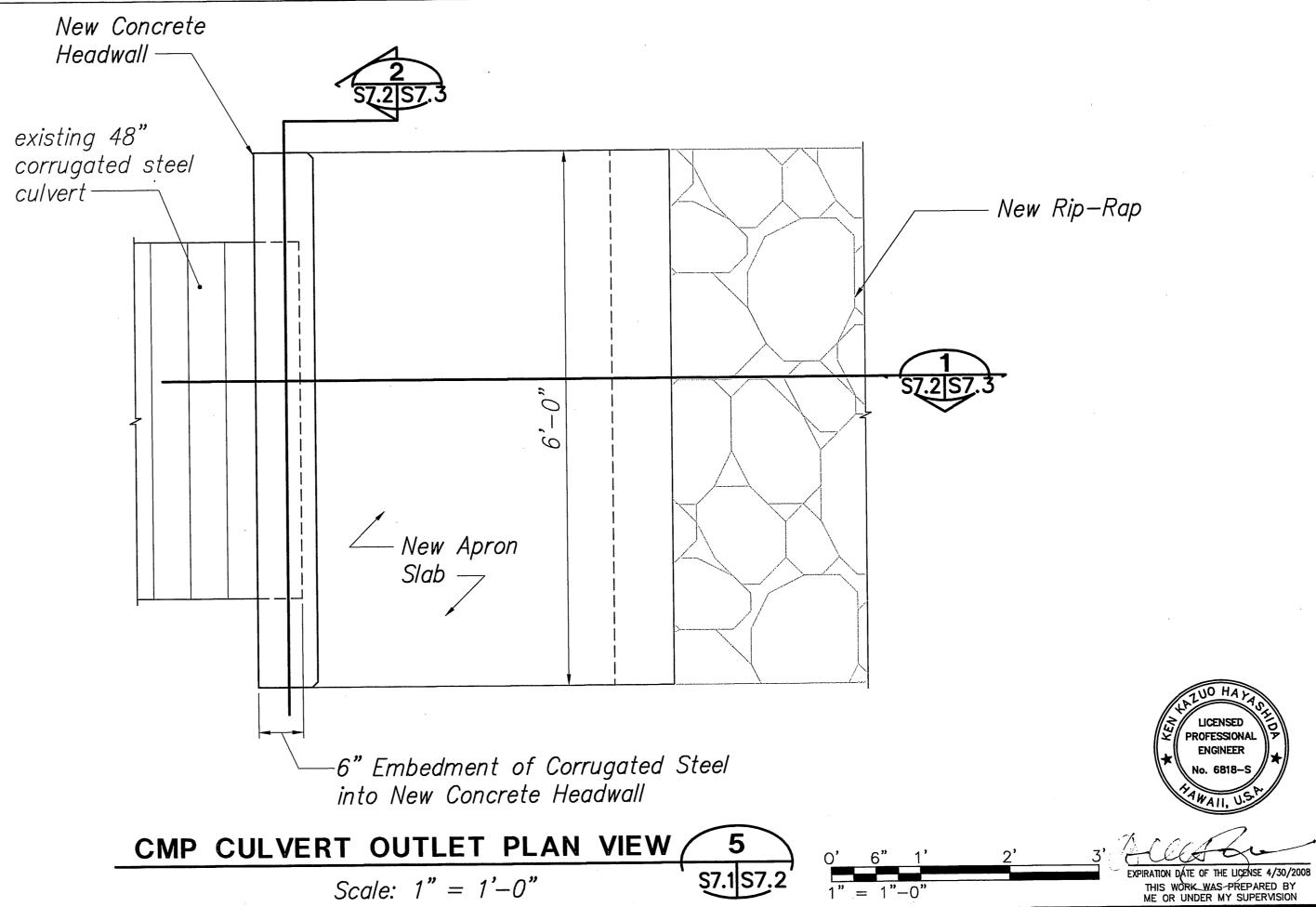


prior to placing concrete.

SECTION

Scale: 1" = 1'-0"

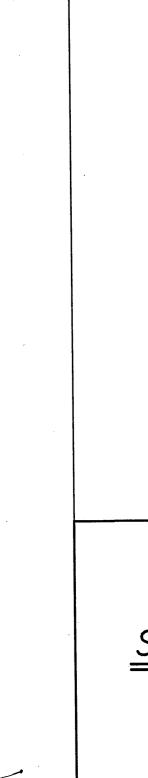


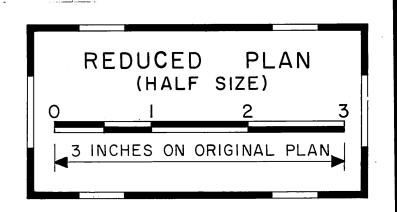


Scale: 1" = 1'-0"

S7.1 S7.2

\$7.1 \$7.2





STATE OF HAWAII
DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION M.P. 33.75 CULVERT SECTIONS AND DETAILS

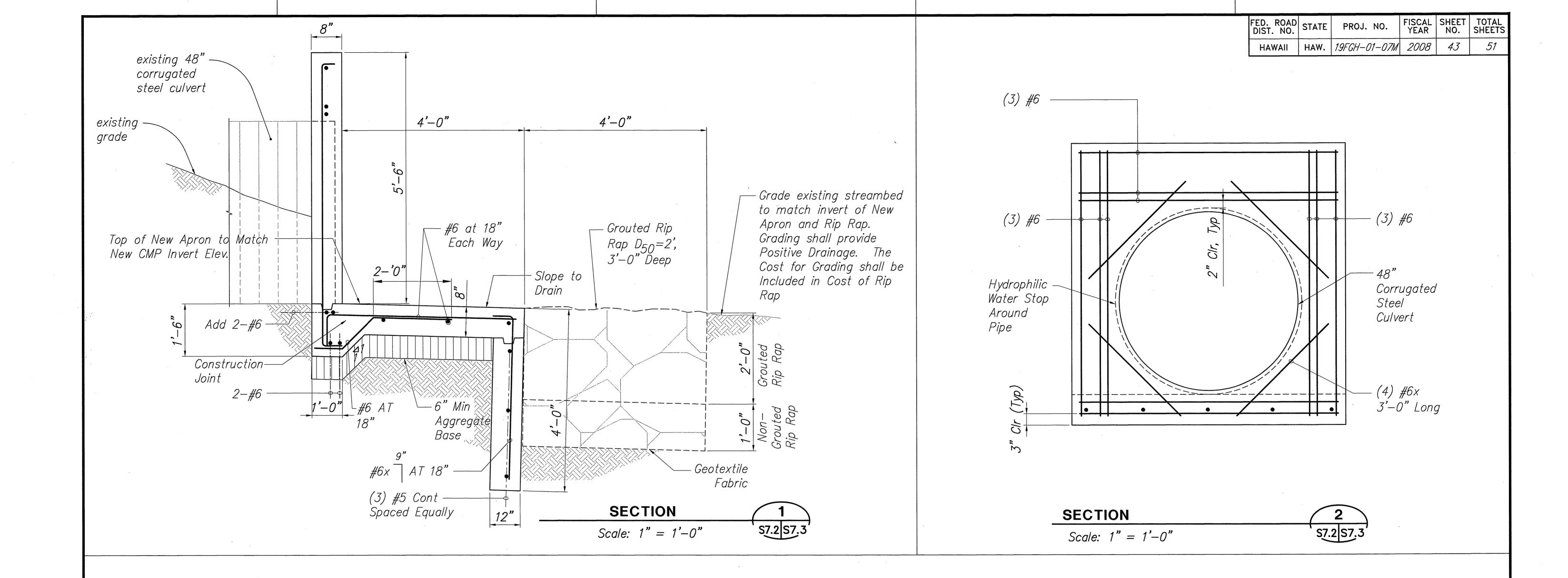
HAWAII BELT ROAD DRAINAGE

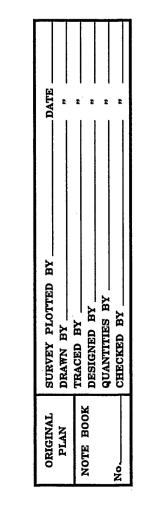
IMPROVEMENTS Project No. 19FGH-01-07M

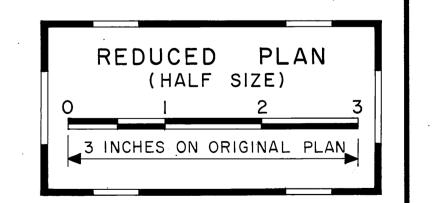
Scale: AS NOTED

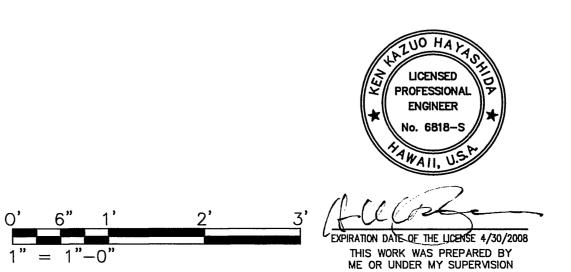
Date: APRIL 2007

SHEET No. S7.2 OF 51 SHEETS









STATE OF HAWAII
DEPARTMENT OF TRANSPORTATION M.P. 33.75 CULVERT SECTIONS AND DETAILS

HAWAII BELT ROAD DRAINAGE
IMPROVEMENTS Project No. 19FGH-01-07M

SHEET No. S7.3 OF 51 SHEETS

Date: APRIL 2007 Scale: AS NOTED

Notes :

1. Foundation:

Gabion wall shall bear on 6" min. Class "D" concrete leveling pad. The leveling pad shall be poured directly on clean hard basalt rock. Any soft spots, cobbles, boulders and loose materials encountered in the foundation excavations shall be removed and cleaned down to hard basalt rock and the resulting depression backfilled with Class "D" concrete.

2. Gabions:

A. PVC Coated Wire

The technical characteristics and the resistance of the PVC to ageing shall meet the relevant standards. The main values for the pvc material shall be as follows: Specific gravity: 81-84 pcf (1.30-1.35 kg/dm 3,) in accordance with ASTM D792 Table 1:

Hardness: between 50 and 60 Shore D, according to ASTM D 2240; Tensile strength: not less than 2,985 psi (20.6 MPa), according to ASTM D412-98; Modulus of elasticity: not less than 2,700 psi (18.6 MPa), in accordance with ASTM D412-92; Abrasion resistance: the percentage of the weight loss shall be less than 12%, according to ASTM D1242-95a. All tests on wire must be performed prior to manufacturing the mesh.

- 1. Tensile Strength: the wire used for the manufacture of gabions shall have a tensile strength between 54,000-70,000 psi (372-470 MPa) according to ASTM A641-03. Wire tolerances (Table 3) shall be in accordance with ASTM A641-03.
- 2. Elongation: elongation shall not be less than 12%, in accordance with ASTM A370-97a. Test must be carried out on a sample at least 12 in. (30 cm) long.
- 3. The minimum quantities of zinc coating for the wire mesh shall meet or exceed the requirements of ASTM A641-03, Class III soft temper coating.
- 4. Adhesion of zinc: the adhesion of the zinc coating to the wire shall be such that, when the wire is wrapped six turns around a mandrel having four times the diameter of the wire, it does not flake or crack when rubbing it with the bare fingers, in accordance with ASTM A641-97.

B. Material Delivery

SURVEY
DRAWN
TRACED
DESIGNE

Gabions shall be manufactured with all components mechanically connected at the production facility, as per ASTM A975-97. All gabions shall be supplied in the collapsed form, either folded and bundled or rolled. The bundles shall be compressed and strapped together at the factory for easy shipping and handling. Lacing wire shall be shipped in coils. Fasteners shall be shipped in boxes. Preformed stiffeners shall be shipped in bundles.

C. Assembly Open and unfold each gabion on a flat, hard surface and remove any shipping fold. This can be done by placing the fold over a 2" x 4" board and walking along the sides. Lift up the sides, ends and diaphragms into a vertical position to form an open box shape. Connect the back and the front panels of the gabion to the end panels and center diaphragms. The top corner of the end panels and center diaphragms have an extended selvedge wire extending approximately 4" out from the corner edge. Raise the end panels and the diaphragms to a vertical position and wrap the selvedge wire around the edge wire of the top and back panels. Connect the edges of the gabion and diaphragms by using either lacing wire or ring fasteners. Ring fasteners shall not be spaced more than six (6) inches apart. The procedure for using lacing wire consists of cutting a sufficient length of wire, and first looping and/or twisting the lacing wire to the wire mesh. Proceed to lace with

alternating double and single loops through every mesh opening approximately every 6 inches (150 mm) pulling each loop tight and finally securing the end of the lacing wire to the wire mesh by looping and/or twisting. The use of 6-inch to 8-inch pliers to aid assembly and wiring of the units using the binding wire supplied with the gabions is normally recommended.

Place the diaphragms into the vertical position, and wire them to the side panels in the same manner.

3. Gabion Rocks:

Rocks for gabions shall have a specific gravity of 2.64 and may be produced by any suitable quarrying method, and by the use of any device that yields the required sizes within the gradation limits chosen. Rocks shall be hard, angular to round, durable and of such quality that they shall not disintegrate on exposure to water or weathering during the life of the structure. Gabion rocks shall range between 4 inches and 8 inches (100-200 mm). The range in sizes may allow for a variation of 5% oversize and/or 5% undersize rock, provided it is not placed on the gabion exposed surface. In all cases, the oversize rock shall not be larger than 12 inches (300 mm), and the undersize rock shall not be smaller than 2 inches (50 mm).

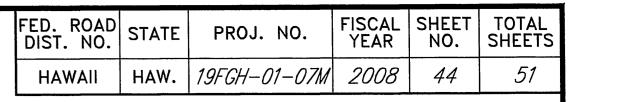
4. Installation and Filling:

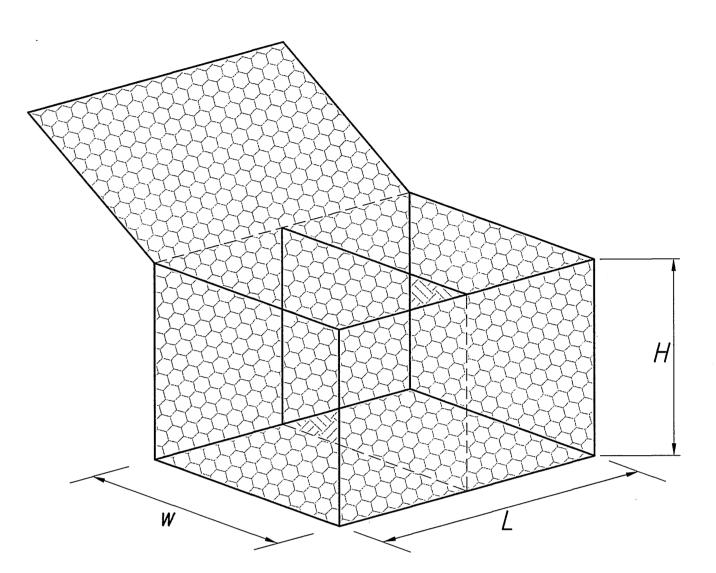
After the foundation has been prepared, the pre-assembled gabions shall be placed in their proper location to form the structure. Gabions shall be connected together and aligned before filling the baskets with rock. All connections (panel-to-panel and basket-to-basket) shall be already carried out as described in the Assembly operations.

5. Wire Mesh Size:

A. Galvanized and PVC coated wire mesh gabions (8 x 10 mesh type) PVC coating thickness: Nominal - 0.02 in., Minimum - 0.015 in Mesh Wire: Diameter - 0.106 in. internal, 0.146 in. external Selvedge Wire: Diameter - 0.134 in. internal, 0.174 in. external Mesh Opening: Nominal Dimension D = 3.25 in.

B.Galvanized and PVC coated lacing wire and internal stiffeners: PVC coating thickness: Nominal - 0.02 in., Minimum - 0.015 in. Lacing wire: Diameter — 0.087 in. internal, 0.127 in. external Cross Tie/Stiffener wire: Diameter — 0.087 in. internal, 0.127 in. external Preformed Stiffener: Diameter — 0.134 in. internal, 0.174 in. external

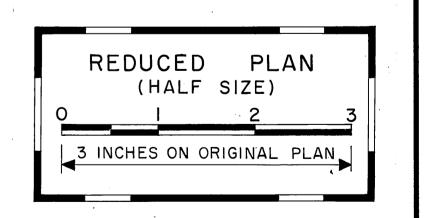




Unit Sizes			
L (ft)	W (ft)	H (ft)	# of Cells
6	3	3	2
9	3	3	3
12	3	3	4

GABION UNIT SIZE

Not to Scale

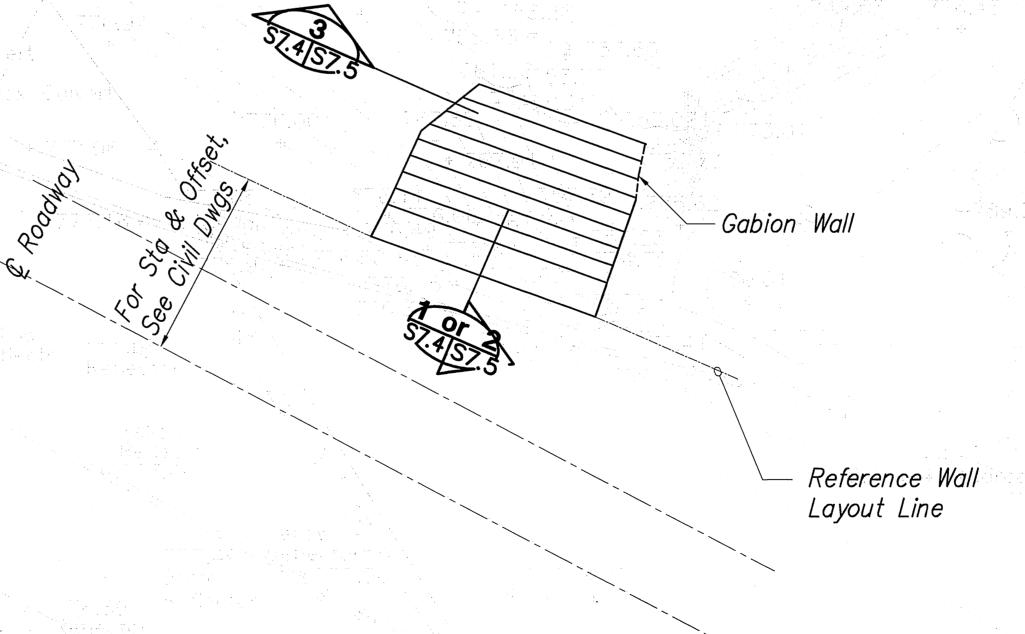


STATE OF HAWAII DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION M.P. 33.75 GABION WALL PLAN

HAWAII BELT ROAD DRAINAGE **IMPROVEMENTS** Project No. 19FGH-01-07M

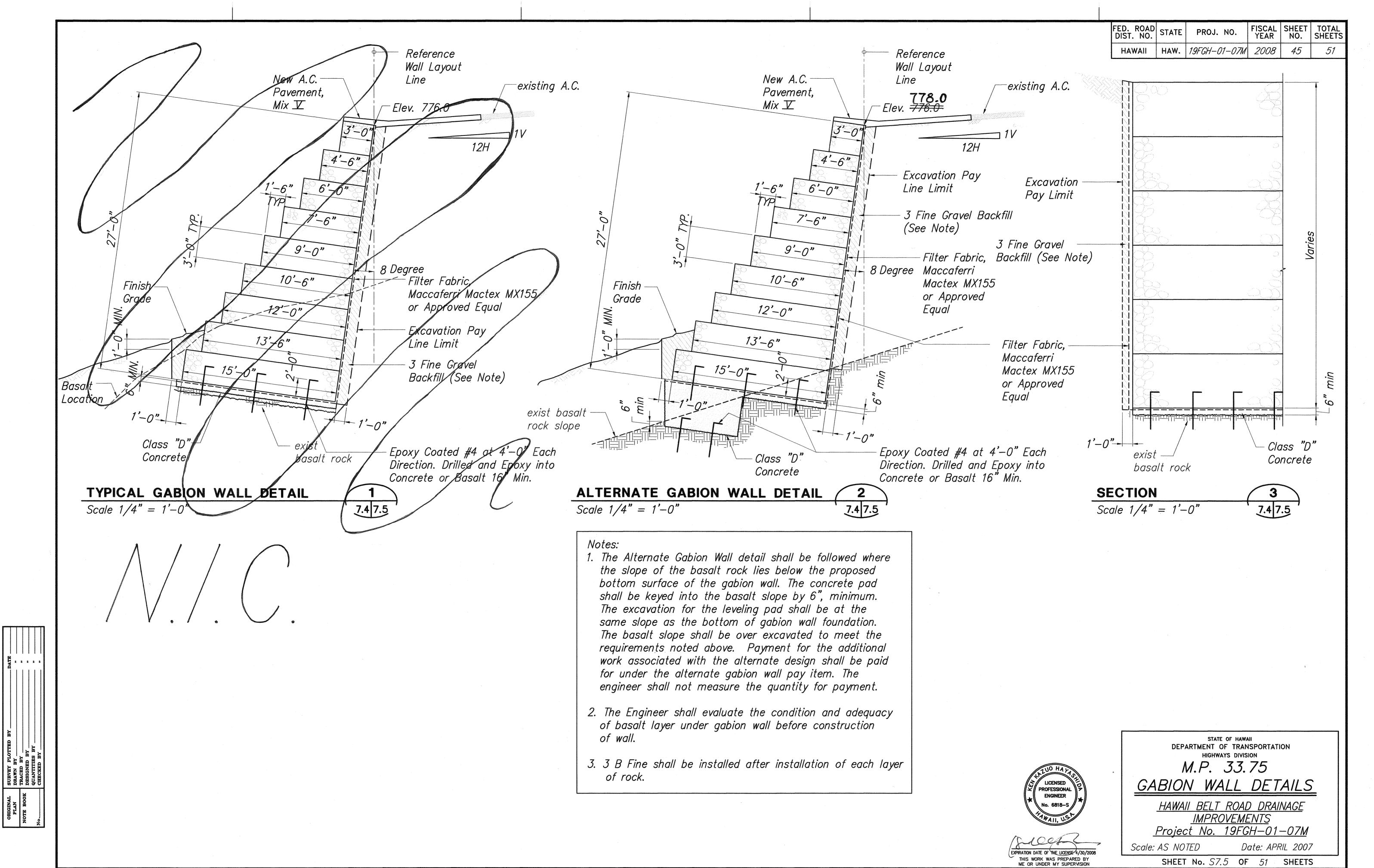
Scale: AS NOTED

Date: APRIL 2007



GABION WALL PLAN

Scale: 1/8" = 1'-0"



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